



DIGITAL TRANSFORMS PHYSICAL

SERVIGISTICS

AUTONOMOUS OPTIMIZATION OF
LARGE-SCALE SERVICE SUPPLY
CHAINS

Dr. Vipul Agrawal & Leslie Paulson



April 18, 2023

ptc® servigistics®

ADVANCED DATA SCIENCE

SOLVING COMPLEX

SERVICE SUPPLY CHAIN CHALLENGES

MACHINE LEARNING

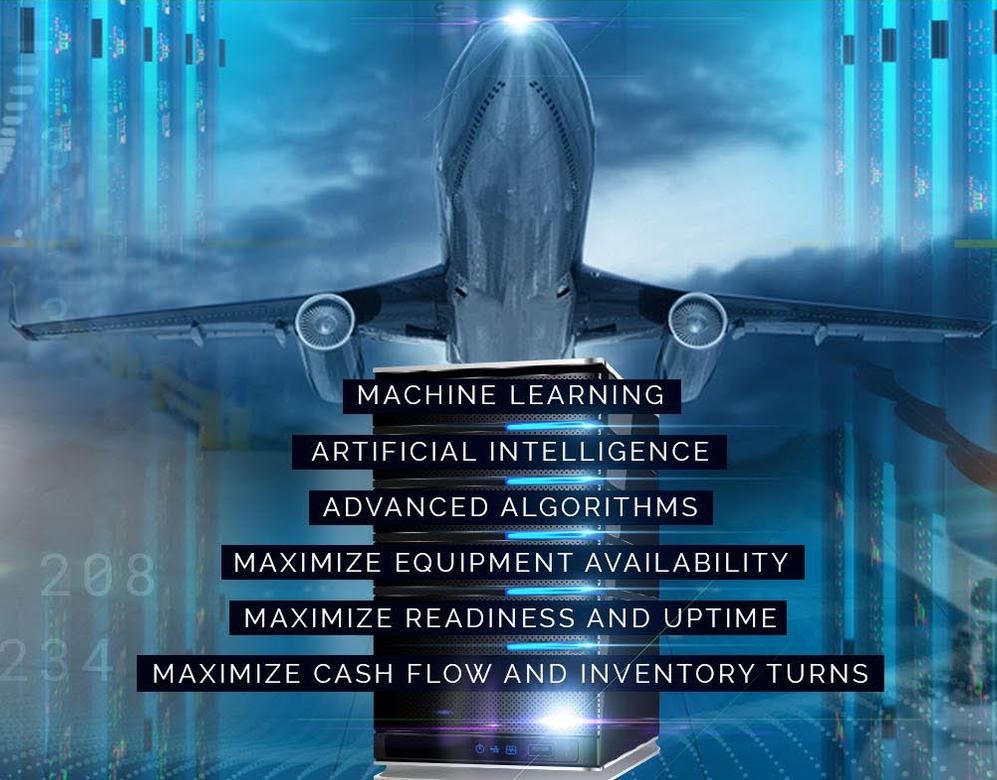
ARTIFICIAL INTELLIGENCE

ADVANCED ALGORITHMS

MAXIMIZE EQUIPMENT AVAILABILITY

MAXIMIZE READINESS AND UPTIME

MAXIMIZE CASH FLOW AND INVENTORY TURNS



SSP

PROCESSING INPUT

AREA COVERED: AUTO
RELAY SIGNAL: 12001 Mghz

SSP

PROCESSING INPUT

AREA COVERED: AUTO
RELAY SIGNAL: 12001 Mghz

COMPILING DATA

45%

LINK 01

ACTIVE 02

C2

MODEL 0042.A

ACTIVE FUNCTION: AUTO
RELAY SIGNAL: 12104 Mghz

LINK 01

ACTIVE 02

ND

67.242

48.021

39.871

57.203

8012

3834

6

7845

6733

1464

0T0 999

32, 208

1464

234

GLOBAL LEADER OF INDUSTRIAL DIGITAL TRANSFORMATION



Business Transformation



CAD > PLM > IOT > AR > SERVICE > SPATIAL

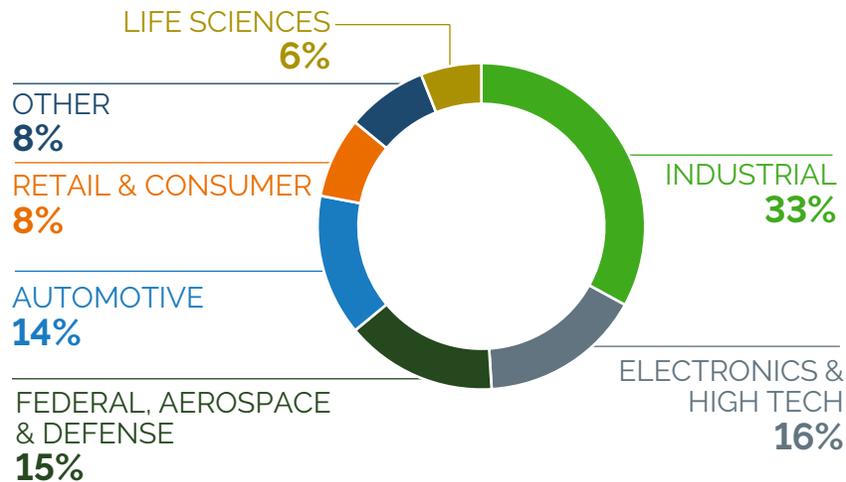
Fast Facts

35 Year
Heritage of Innovation

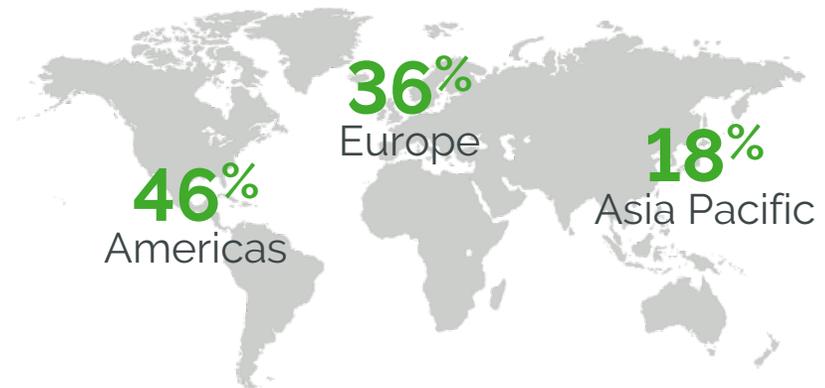
\$1.51B
ARR

6.7K+
Employees

Verticals



Global Footprint



WHAT IS SERVICISTICS?

ptc® servigistics®

Servigistics is the **industry-leading service parts optimization solution** using advanced data science to solve the most complex service supply chain challenges. Ultimately, ensuring the *right part* in the *right place* at the *right time* for the *right price*.



SERVIGISTICS AT A GLANCE

Fast Facts

35+ Years

Heritage of Innovation

206

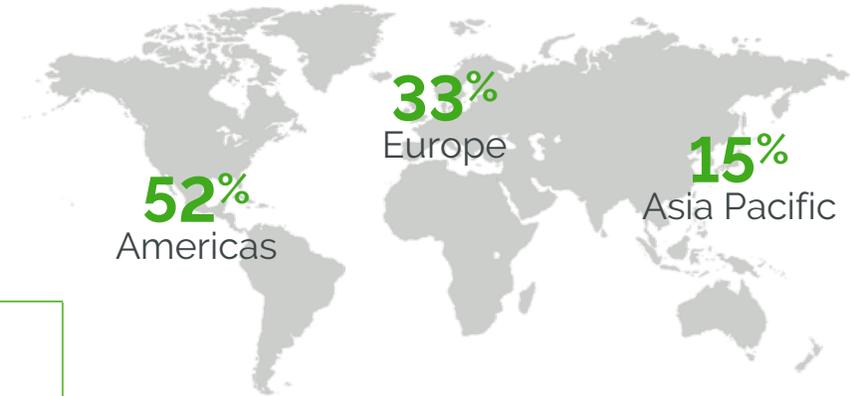
Global Team Members

~15 Years

Average Tenure

ptc® servigistics®

Global Client Distribution



Top Customers



Metso:Outotec

HITACHI



Raytheon

Honeywell

Awards (Leader/Expert)



IDC MarketScape Manufacturing Service Parts Management Applications, 2021



Blumberg State of the Art Service Parts Management Benchmark Report, 2021



IDC MarketScape Worldwide Manufacturing Service Life-Cycle Management Platforms, 2022

INDUSTRY LEADERS CHOOSE SERVICISTICS

LIFE SCIENCES

PHILIPS

ThermoFisher
SCIENTIFIC



Canon

Abbott
A Promise for Life



sysmex

ptc[®] servigistics[®]

From Pioneer to Leader

INDUSTRIAL MANUFACTURERS

Mazak

LIUGONG

TRANE
TECHNOLOGIES

HIKOKI
HIGH PERFORMANCE POWER TOOLS



JOHN DEERE

KOMATSU

SANY



KONGSBERG

Kubota

Metso:Outotec

MECALAC

CARGOTEC

Bobcat.

Solar Turbines
A Caterpillar Company

DAIKIN

FEDERAL, AEROSPACE & DEFENSE



QANTAS



LOCKHEED
MARTIN



U.S. AIR FORCE



BOEING



BOEING

DASSAULT
AVIATION

Honeywell

EMBRAER

Alaska
AIRLINES

Southwest



Pratt & Whitney



AIR CANADA

allegiant[®]



Collins Aerospace

LIEBHERR

jetBlue

NORTHROP
GRUMMAN

MEGGITT

FedEx
Express

ELECTRONICS & HIGH TECH

Hewlett Packard
Enterprise

Lam
RESEARCH

SAMSUNG

CISCO

Lenovo

APPLIED
MATERIALS

Lexmark[™]

acer

Tektronix[®]

HITACHI
Inspire the Next

iQOR

xerox

Maximize Customer and Shareholder Value

AUTOMOTIVE AND TRUCKING



SCANIA



NISSAN



TATA

MARUTI SUZUKI



VOLKSWAGEN
GROUP OF AMERICA



gm

TOYOTA

MATERIAL HANDLING

WHAT PROBLEMS DOES SERVIGISTICS SOLVE?



CHALLENGES TO ADDRESS

There is a ubiquitous **growing** market need to improve asset availability or readiness while optimizing the associated costs within unprecedented volatility in the service parts supply chain. The **right part** in the **right place** at the **right time** is THE fundamental challenge to meeting this need.

SOLUTION / CAPABILITIES TO ADDRESS CHALLENGES



Service Supply
Chain Optimization



Procurement-averse
Sustainable Supply
Chain



Connected Service
Parts & Pricing
Optimization



Performance Analytics
and Intelligence



Machine Learning-
based Forecasting



AI-powered
Autonomous
Planning

WHAT VALUE POTENTIAL DOES SERVICISTICS CREATE?

ptc® servigistics®

Availability

- **10-25%** increased part availability
- **6-35%** increased asset uptime
- **10-35%** inventory reduction
- **35-50%** increased parts sales

Satisfaction

- **5-25%** increase in customer satisfaction
- **20-55%** increased service levels
- **18-37%** reduced parts backorders
- **30-65%** first-time fix rate improvement

Value

- **100-900%** ROI within 12 months
- **8%** margin increase
- **3X** planner productivity
- **\$10M-\$45M** in cost avoidance

Strategic Benefit



*Service Parts
Availability*



*Inventory
Reduction*



*Customer
Satisfaction*



*Project ROI in
12 months*



*Margin
Increase*

WHAT MAKES UP THE SERVIGISTICS PRODUCT SUITE?

Servigistics exceeds the highest standards of compliance, security and capabilities managing billions of dollars of inventory globally with minimum human intervention by the world's most recognizable brands.

Demand Forecasting



Predict parts demands using history, equipment and maintenance data including predictions for new and last time buy parts using machine learning

Inventory Optimization



AI optimized stocking levels using a predictive twin of the supply chain ensuring product uptime at the least cost

Order Planning & Planner Workbench



Optimize return, repair, transfer and reuse of existing assets to ensure a procurement averse and sustainable service supply chain

Pricing



Optimize and manage service parts' prices globally incorporating rules and competitive data

Advanced Analytics & Modeling

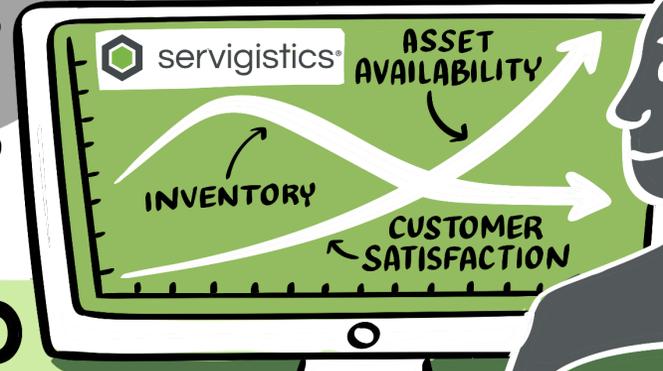
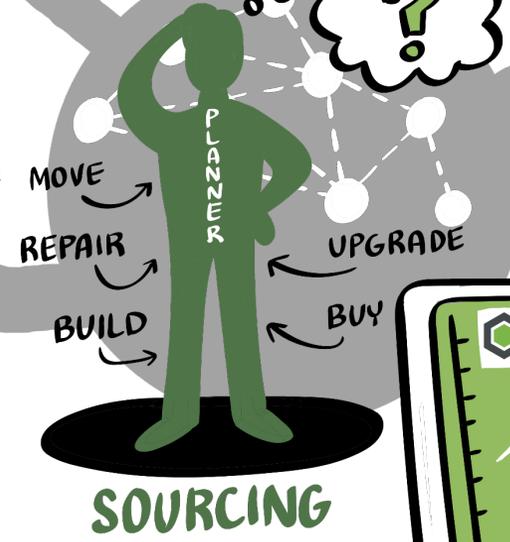
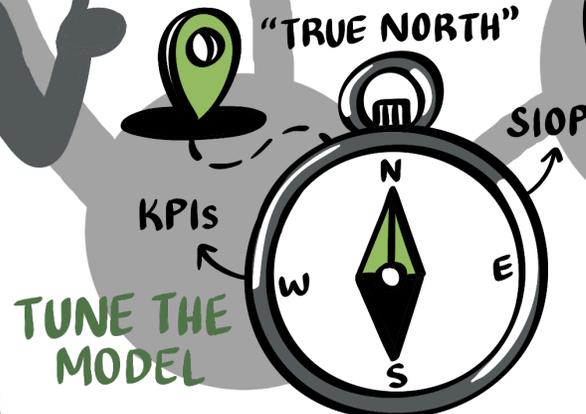
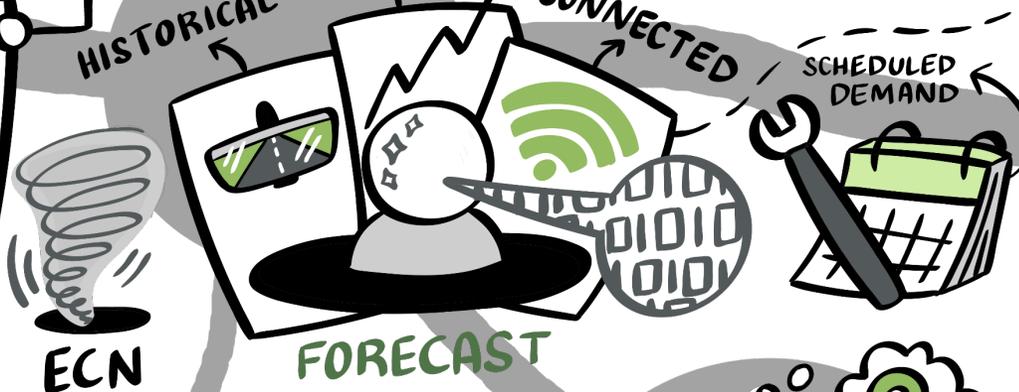


Continuous improvement with performance analytics, ML based root cause analysis, what-if modeling and simulation

DELIGHTFUL EXPERIENCE!



OPTIMIZE SERVICE PARTS SUPPLY CHAIN



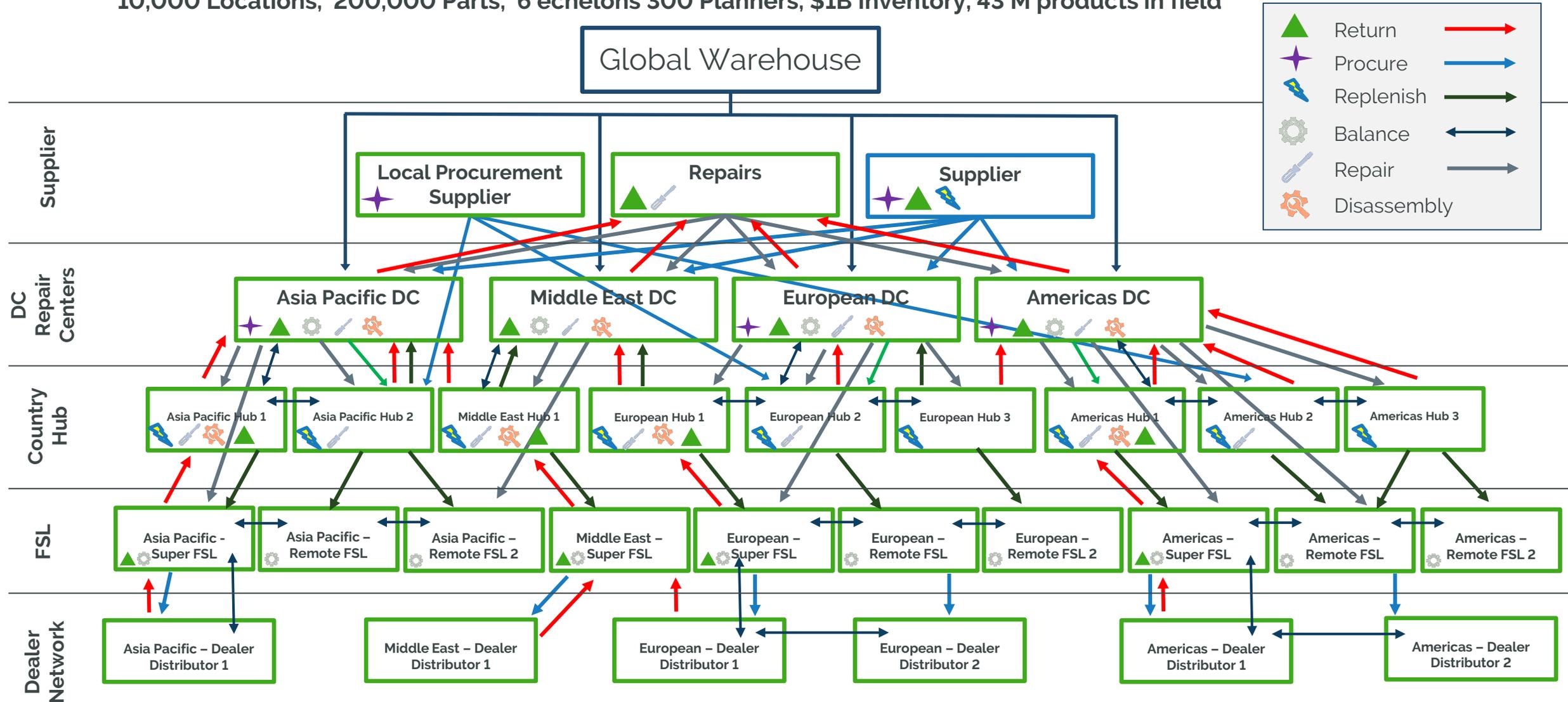
DELIGHTED CUSTOMERS DEMAND PLANNING EXCELLENCE

LEADER



SERVICE PARTS MANAGEMENT – MATERIAL FLOW

10,000 Locations, 200,000 Parts, 6 echelons 300 Planners, \$1B Inventory, 43 M products in field



SERVIGISTICS INVENTORY OPTIMIZATION DIFFERENTIATORS

the **ptc**® servigistics® advantage



Independently
verified service
parts inventory
optimization
science



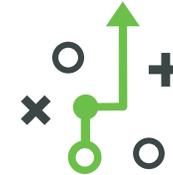
Optimize entire
supply chain in
single model
(OEM+Dealers)



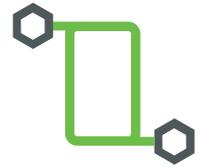
Undisputed leader
in data science-
based Simulation,
MEO, PAI,
Connected, and
Machine Learning
innovation



Service parts
focused
and fit for purpose
at global scale



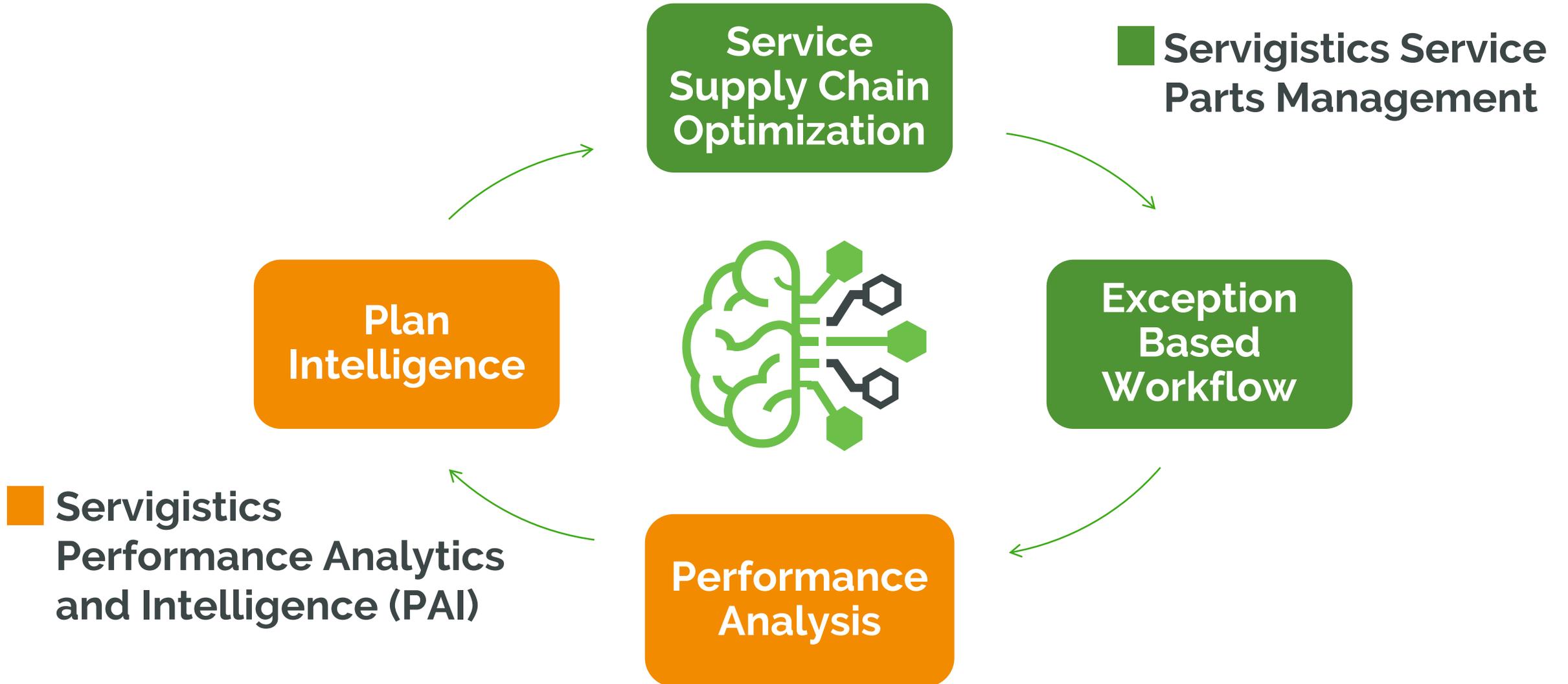
Multi-period
optimization for
seasonality and
part supersessions



Scale to massive
global supply
chain performance
requirements

Servigistics has significantly differentiated service parts inventory optimization algorithms

VISION - AUTONOMOUS SELF-IMPROVING OPTIMIZATION AND PLANNING



SERVIGISTICS KEY PERSONA AND ANALYTICS/ML NEEDS

Global Parts Planner

- **Planning intelligence; Granular KPIs and root causes; Preempt shortages**

Forecaster/Modeler/Super User

- **Improved Results; Configuration improvement intelligence;**

Service Executive/ Planning Manager

- **Optimal Results; KPIs and Trends; Root causes; Strategic Guidance**

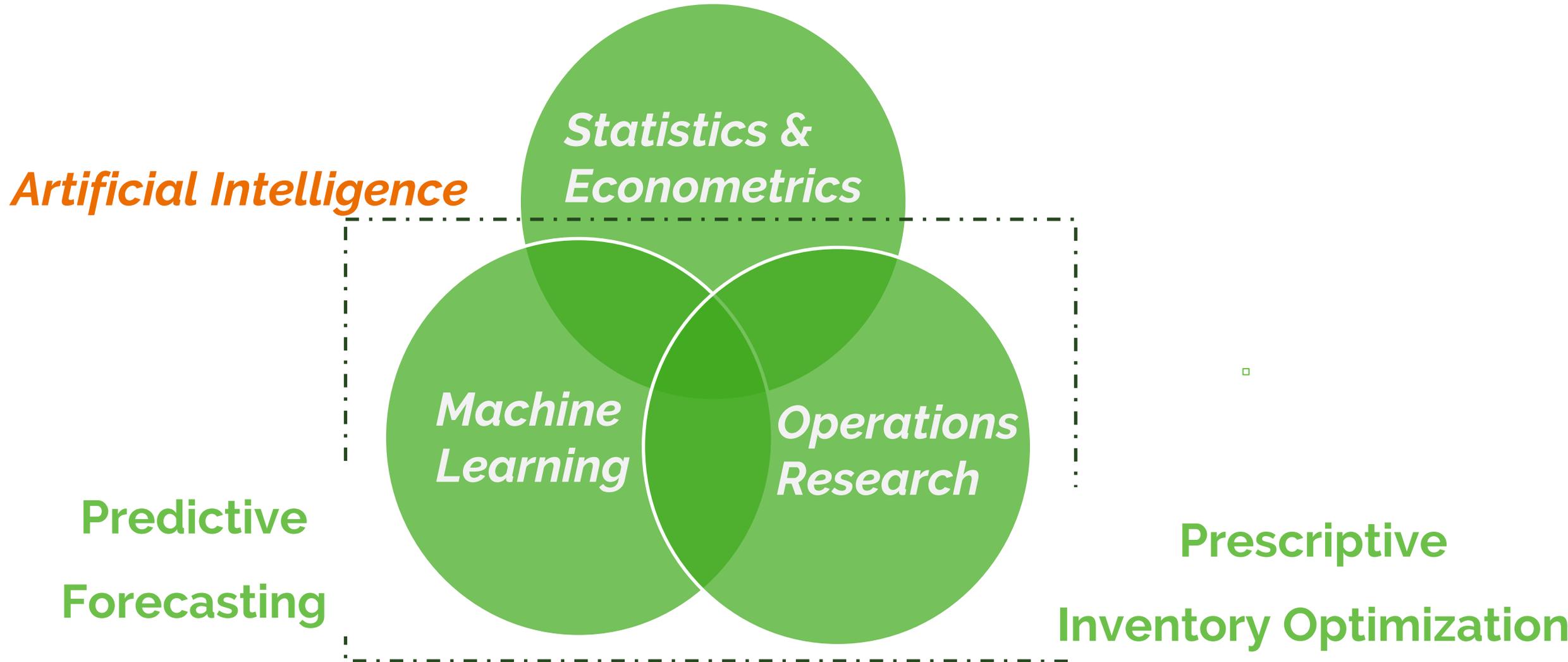
Life Cycle Planner

- **New parts and End of Life Forecast; MTBF; Life cycle KPIs**

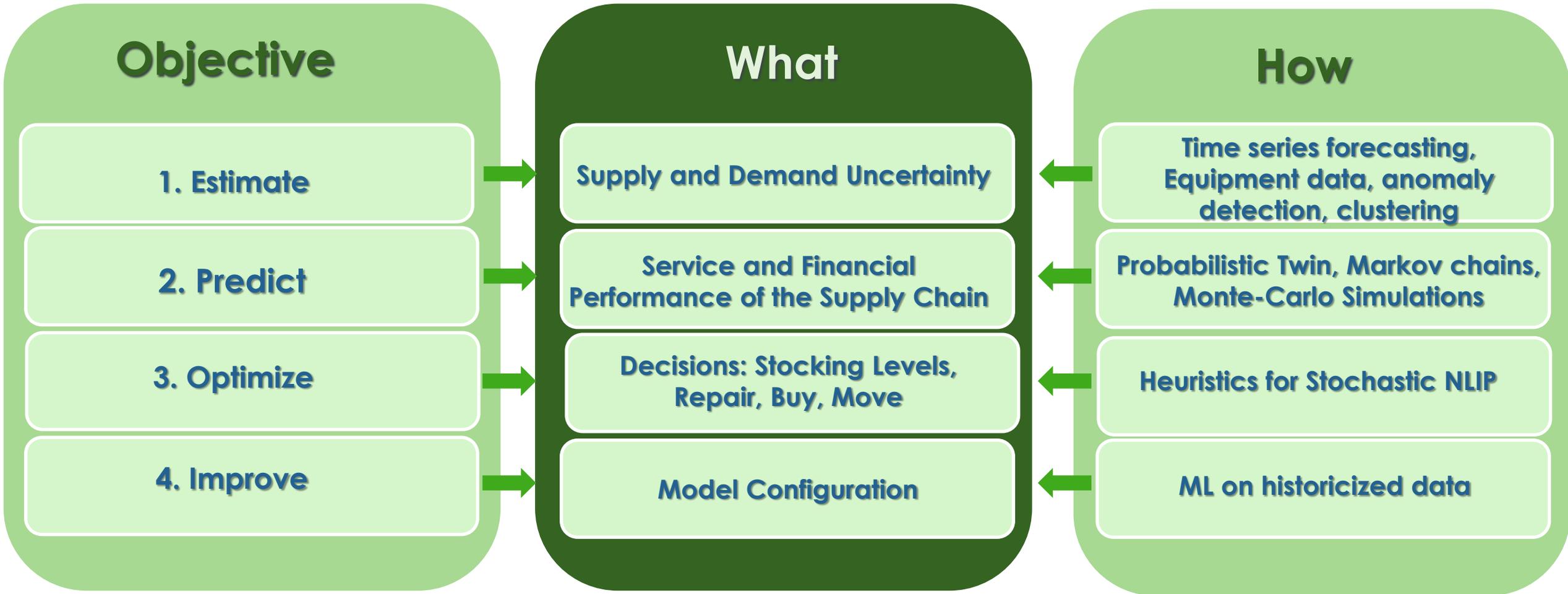
Data Science / Business Analytics SME

- **Self serve analytics with SVG data; ML notebook with SVG data**

ADVANCED DATA SCIENCE FOR SERVICE SUPPLY CHAINS



KEY STEPS IN SUPPLY CHAIN OPTIMIZATION



ESTIMATE: TWO WAYS OF LEVERAGING CONNECTED DATA



Data from connected equipment to forecast MTBF and removals

Use equipment installed base and utilization (flight hours, cycles – important in forecasting unscheduled removals)



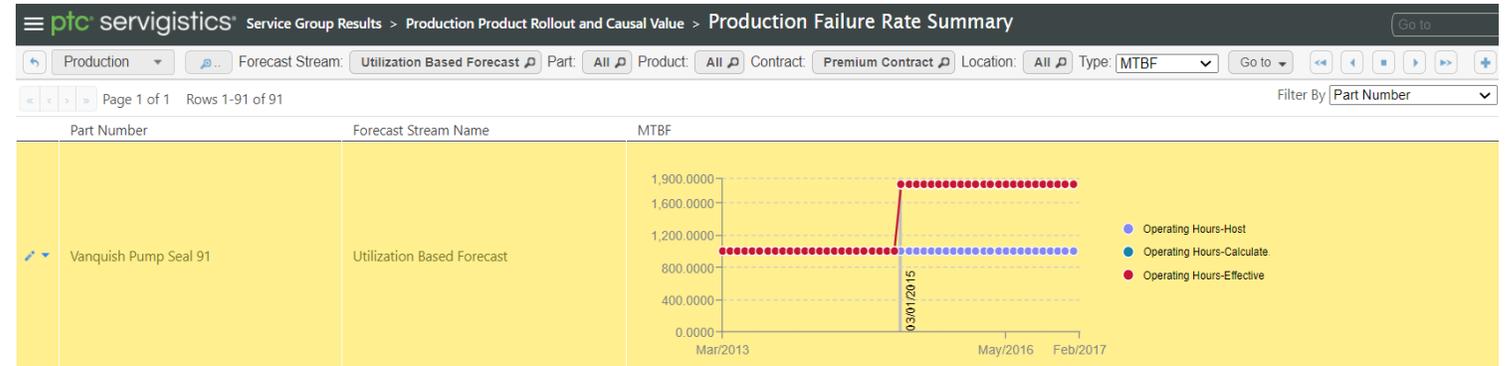
Data from Connected Components to forecast rotatable/life limited parts removals and maintenance events

Use serialized utilization of rotatables/life limited part

Additionally, the installed base data can be used to create **optimization service targets** specific to contract/customer/product etc.

Estimate: Mean time Between Failure

- Forecasted MTBF/Failure rate using statistical and ML algorithms
- Part and Bill of Materials changes over time
- Cutover from Engineering to Forecasted MTBF
- MTBF over time
- New Part MTBF prediction
- Product and Region specific MTBF



New Part MTBF Prediction

Cluster Name (In List) Part Type (In List) Part Family (In List)

New Parts: 14

Total Clusters: 7

Cluster wise New Part Count

- Group 9: 2
- Group 16: 2
- Group 19: 2
- Group 27: 2
- Group 34: 2
- Group 45: 2
- Group 46: 2

Confidence Category

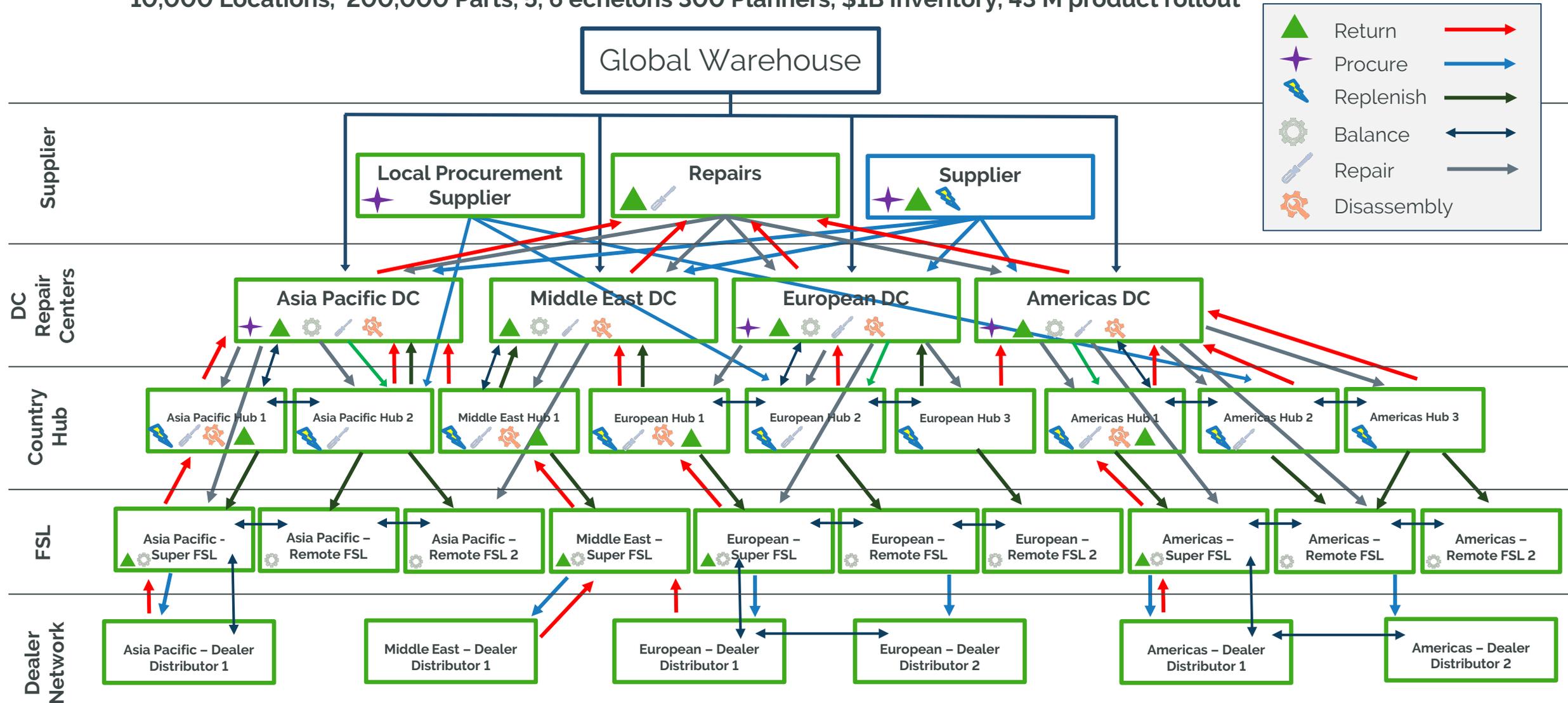
- Medium Confidence: 4
- Low Confidence: 2

Part - PartID wise MTBF

Cluster - Cluster Name	Part - Part	Part Type	Part Family	Commodity Code	LOB Model	Rev - Rev	Part Repairable	Price	Confidence	Mean MTBF	MTBF Std D
Group 16	3416333	PT31	PF2	HDW	LOB44	A00-00	y	156	0.79	276,013	460,46
	4416333	PT31	PF2	HDW	LOB44	A00-00	y	156	0.79	276,013	460,46

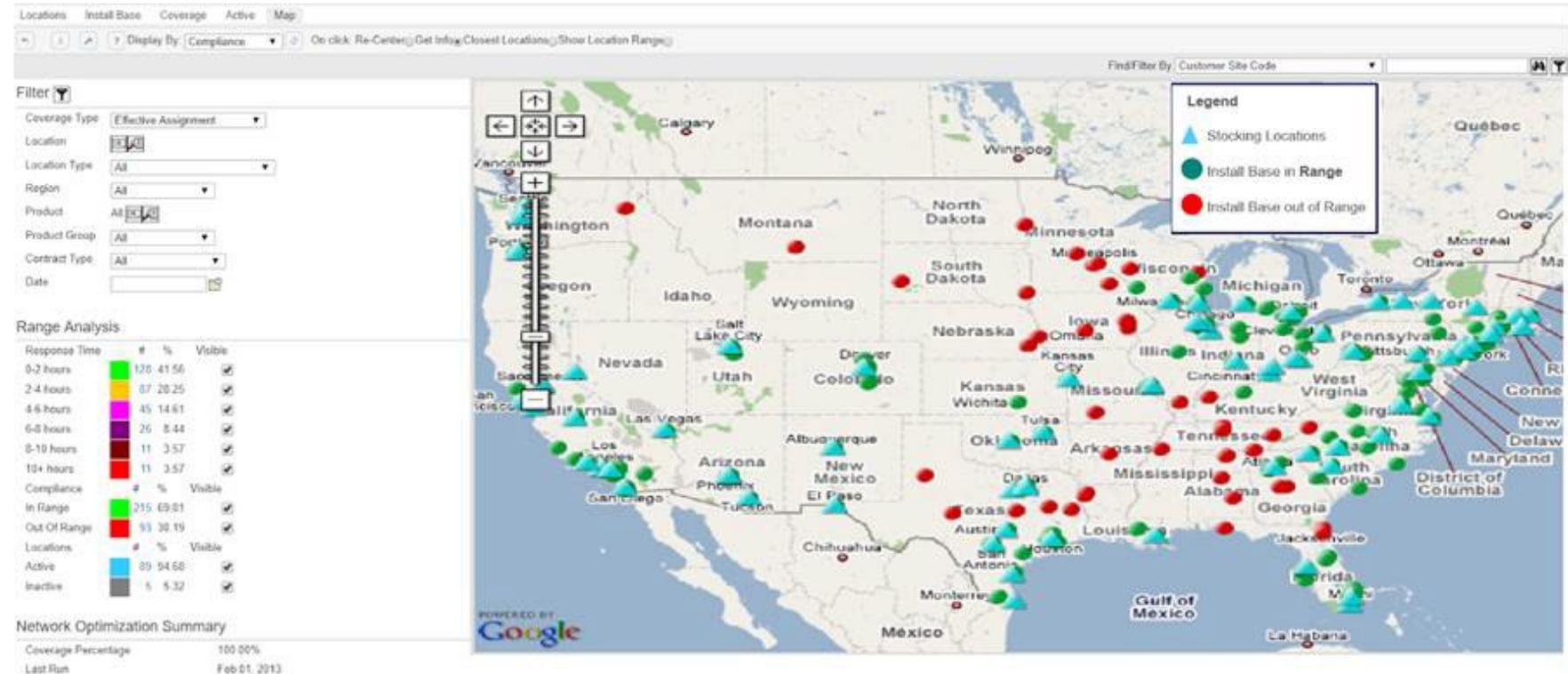
PREDICT: CREATE PREDICTIVE TWIN OF THE SUPPLY CHAIN

10,000 Locations, 200,000 Parts, 5, 6 echelons 300 Planners, \$1B Inventory, 43 M product rollout



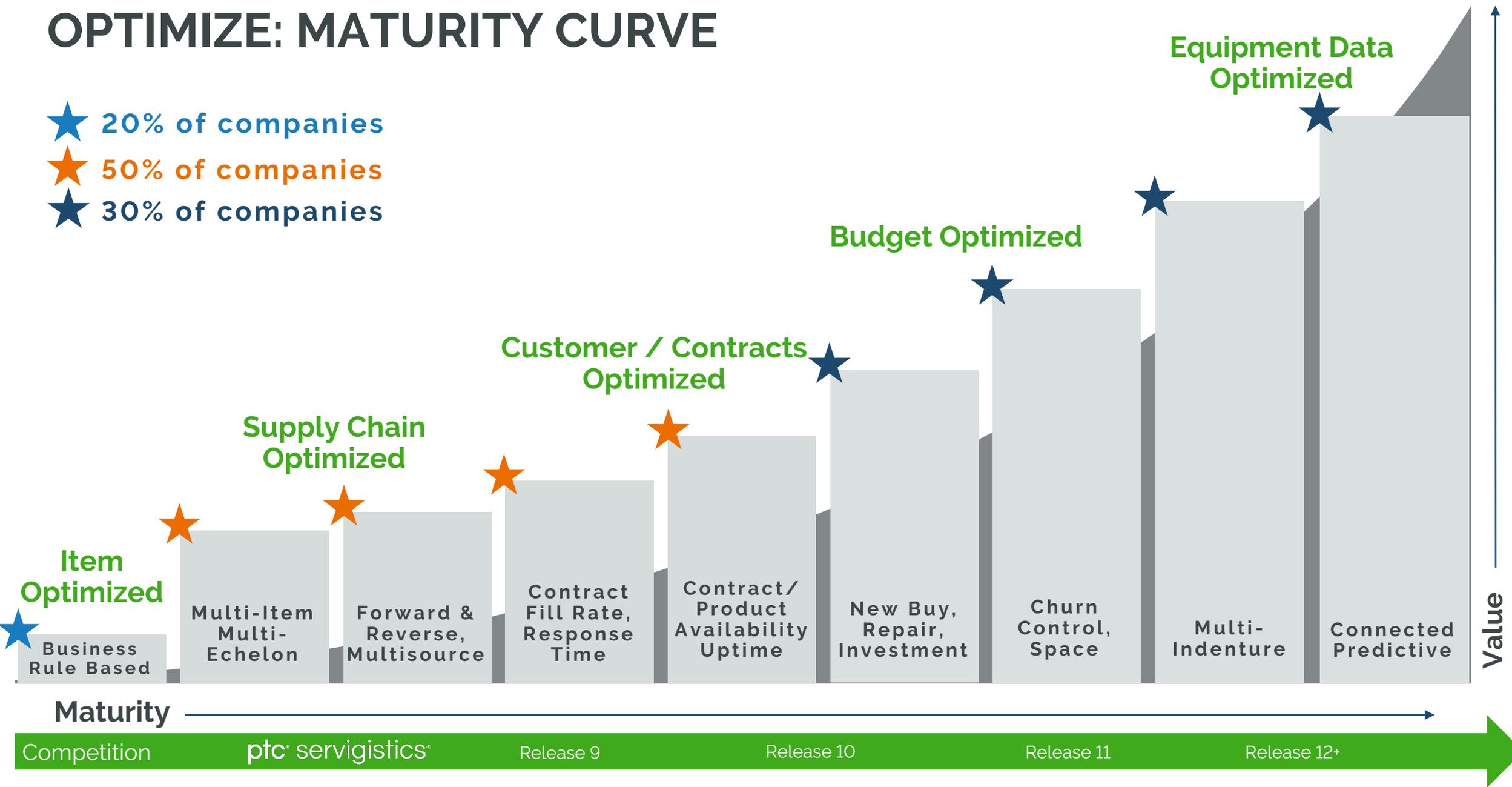
OPTIMIZE: NETWORK DESIGN

- Uses driving distance and SLA to
- Minimize the number of stocking locations needed
- Model location start-up, shut-down, operating costs
- Assigns Installed Base/contract customer sites to best stocking locations



OPTIMIZE: MATURITY CURVE

- ★ 20% of companies
- ★ 50% of companies
- ★ 30% of companies



METSO OUTOTEC LEVERAGES SERVICISTICS

How Metso Outotec leverages Servigistics in the Cloud to deliver unprecedented value.

Challenges

- Complex Global Network
- Predicting Part Lead Time
- Existing Systems Strained
- Leaving business on the table

Solution

- Servigistics Service Parts Forecasting, Multi-echelon optimization, Planning, Performance Analytics & Intelligence, Machine Learning

Impact

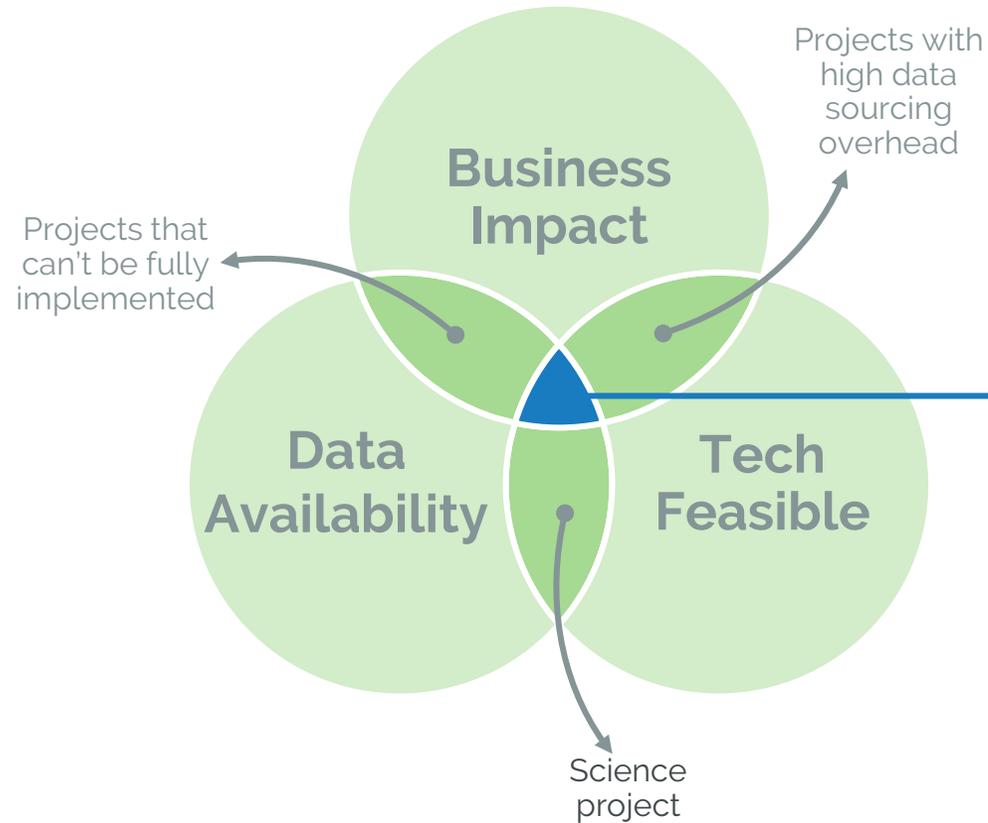
- On-shelf availability increase 3.4%
- Inventory turns increase 18% in first 24 months
- Reduced inventory 42M EUR
- Empowered strategic decisions



Metso:Outotec

Servigistics Service
Parts Management

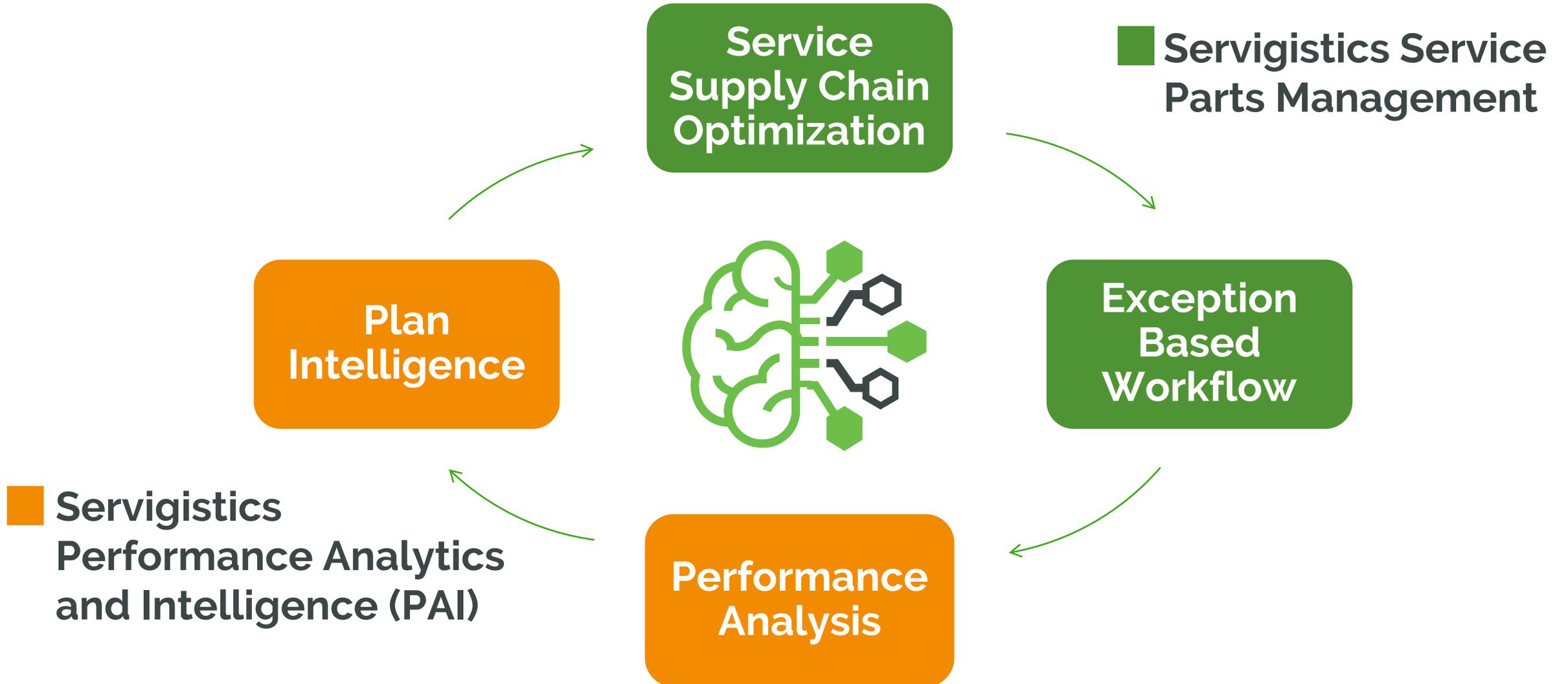
SUCCESS FACTORS IN INDUSTRIAL AI



Adoption Factors

- Prove Business Value
- Robustness and Repeatability
- Explainability
- Performance
- Adaptability
- Business Process Support

VISION - AUTONOMOUS SELF-IMPROVING OPTIMIZATION AND PLANNING





DIGITAL TRANSFORMS PHYSICAL

THANK YOU

ptc.com



AUTONOMOUS OPTIMIZATION OF LARGE-SCALE SERVICE SUPPLY CHAINS

Service supply chains make our economy and daily lives possible. These supply chains span many industries, including transportation, computing, telecommunications, healthcare, defense, construction, agriculture, building, factory equipment, and more. The complexity of these supply chains is staggering, with each consisting of hundreds or thousands of intricately interconnected locations with inventory investments ranging from \$200M-\$2B for major equipment manufacturers and operators. When equipment requires service, the service parts are needed within minutes/hours of the failure, an impossible feat made possible through advanced technology. Servigistics, the leading service supply chain optimization solution, helps ensure service parts are available in the right place, quantity, and price. With sophisticated algorithms and advanced data science, Servigistics recommends what parts to buy, repair, and move around the supply chain, tuned to maximize equipment availability and readiness. These data science methodologies include statistics, machine learning, and operations research. Servigistics is a pioneer of industrial AI enabling autonomous optimization of complex service supply chains involving millions of decisions every day without user intervention. This talk describes the mission of AI-driven autonomous planning, explains how Servigistics is at the cutting edge of innovation, offers an overview of data science applications used, and explains the success factors and challenges in Industrial AI.