SECTION 22 05 48
VIBRATION AND SEISMIC CONTROL FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes inertia bases, vibration isolation, acoustic housings, and for plumbing equipment.

1.2 PERFORMANCE REQUIREMENTS

A. Provide vibration isolation on motor driven equipment over 0.5 hp, plus connected piping.

B. Provide minimum static deflection of isolators for equipment as indicated.

1. Basement, Under 20 hp
   a. Under 400 rpm: 1 inch
   b. 400 – 600 rpm: 1 inch
   c. 600 – 800 rpm: 0.5 inch
   d. 800 – 900 rpm: 0.2 inch
   e. 1100 – 1500 rpm: 0.14 inch
   f. Over 1500 rpm: 0.1 inch

2. Basement, Over 20 hp
   a. Under 400 rpm: 2 inch
   b. 400 – 600 rpm: 2 inch
   c. 600 – 800 rpm: 1 inch
   d. 800 – 900 rpm: 0.5 inch
   e. 1100 – 1500 rpm: 0.2 inch
   f. Over 1500 rpm: 0.15 inch

3. Upper Floors, Normal
   a. Under 400 rpm: 3.5 inch
   b. 400- 600 rpm: 3.5 inch
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c. 600 – 800 rpm: 2 inch
d. 800 – 900 rpm: 1 inch
e. 1100 – 1500 rpm: 0.5 inch
f. Over 1500 rpm: 0.2 inch

4. Upper Floors, Critical
   a. Under 400 rpm: 3.5 inch
   b. 400 – 600 rpm: 3.5 inch
   c. 600 – 800 rpm: 3.5 inch
   d. 800 – 900 rpm: 2 inch
   e. 1100 – 1500 rpm: 1 inch
   f. Over 1500 rpm: 0.5 inch

C. Consider upper floor locations critical unless otherwise indicated.

D. Use concrete inertia bases for fans having static pressure in excess of 3.5 inch or motors in excess of 40 hp, and on base mounted pumps over 10 hp.

E. Maintain sound level of spaces at levels not to exceed those listed below by utilizing acoustical devices.

F. Maintain rooms at following maximum sound levels, in Noise Criteria (NC) as defined by ASHRAE Handbook.

1. Offices
   a. Conference Rooms 25 30
   b. Private 30 35
   c. Open-plan areas 35 40
   d. Computer/business machine areas 40 45
   e. Public circulation 40 45

2. Hospitals and Clinics
   a. Private Rooms 25 30
   b. Wards 30 35
   c. Operating Rooms 25 30
   d. Laboratories 30 35
e. Corridors 30 35  
f. Public areas 35 40

3. Churches 25 30
4. Classrooms
   a. Lecture and classrooms 25 30
   b. Open-plan classrooms 30 35

5. Libraries 30 35
6. Concert Halls and Legitimate Theaters (unless specified by the acoustical consultant).
   a. Theater 20 25  
   b. Stage house 20 25  
   c. Trap room 20 25  
   d. Orchestra pit 20 25  
   e. Rehearsal room 20 25  
   f. Teaching Studios 25 30  
   g. Practice Rooms 25 30  
   h. Ensemble rooms 25 30  
   i. Shop 40 45

7. Recording Studios
   a. Recording Room 15 20  
   b. Sound Control Room 20 25  
   c. Other control Rooms 20 25

1.3 SUBMITTALS

A. Section 01 33 00 – Submittal procedures: Submittal procedures.

B. Shop Drawings: Indicate inertia bases and locate vibration isolators, with static and dynamic load on each. Indicate assembly, materials, thickness, dimensional data, pressure losses, acoustical performance, layout, and connection details for sound attenuation products fabricated for this project.

C. Product Data: Submit schedule of vibration isolator type with location and load on each. Provide catalog information indicating, materials, dimensional data, pressure losses, and acoustical performance for standard sound attenuation products.
D. Design Data: Provide engineering calculations maximum room sound levels are not exceeded.

E. Test Reports: Indicate dynamic insertion loss and noise generation values of silencers, acoustic housings meet or exceed specified sound transmission loss values.

F. Manufacturer’s Installation Instructions: Submit special procedures and setting dimensions. Indicate installation requirements that maintain integrity of sound isolation.

G. Manufacturer’s Certificate: Certify that isolators meet or exceed specified requirements.

H. Manufacturer’s Field Reports: Indicate sound isolation installation is complete and in accordance with instructions.

1.4 CLOSEOUT SUBMITTALS

A. Section 01 77 00 – Closeout Procedures: Closeout procedures.

B. Project Record Documents: Record actual locations of cross-talk silencers, acoustic housings and ductwork lagging. Record actual locations of hangers including attachment points.

1.5 QUALITY ASSURANCE

A. Perform work in accordance with AMCA 300, ANSI S1.13, ARI 575, ASA 16, (ANSI S1.36) standards and recommendations of ASHRAE 68.

B. Maintain one copy of each document on site.

1.6 QUALIFICATIONS

A. Manufacturer: Company specializing in manufacturing products specified in this section with minimum 3 years documented experience.

B. Design application of duct silencers, acoustic housings and seismic snubbers under direct supervision of a professional engineer experienced in design of this work and licensed at the place where the project is located.

1.7 FIELD MEASUREMENTS

A. Verify field measurements prior to fabrication.
1.8 **WARRANTY**

A. Section 01 77 00 – Closeout Procedures: Product warranties and product bonds.

B. Provide five-year manufacturer warranty for bases.

**PART 2 - PRODUCTS**

2.1 **INERTIA BASES**

A. Structural Bases:

1. Design: Sufficiently rigid to prevent misalignment or undue stress on machine, and to transmit design loads to isolators and snubbers.

2. Vibrex Type “RMSBI”: Shall be constructed of concrete cast into a fabricated inertia base frame, the steel members of which are designed and supplied by the isolator manufacturer. The concrete shall be poured into a welded structural steel frame, incorporating prelocated mounting templates, ½” diameter reinforcing bars on nominal 8” center each way, and external isolator mounting brackets to reduce the mounting height of the equipment. The inertia base must have a welded solid steel bottom plate. No formed or bolted light gauge steel bases will be allowed.

3. Minimum thickness of the inertia base shall be according to the following tabulation:

<table>
<thead>
<tr>
<th>MOTOR SIZE</th>
<th>MIN. THICKNESS</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 – 15</td>
<td>6</td>
</tr>
<tr>
<td>20 – 50</td>
<td>8</td>
</tr>
<tr>
<td>60 – 75</td>
<td>10</td>
</tr>
<tr>
<td>100 – 200</td>
<td>12</td>
</tr>
</tbody>
</table>

4. A minimum operating clearance of 2 inches shall exist between the inertia base and housekeeping pad.

5. Construction: Welded structural steel with gusset brackets, supporting equipment and motor with motor slide rails.

B. Concrete Inertia Bases:

1. Mass: Minimum of 1.5 times weight of isolated equipment.

2. Construction: Structured steel channel perimeter frame, with gusset brackets and anchor bolts, adequately reinforced, concrete filled.

3. Connecting Point: Reinforced to connect isolators and snubbers to base

4. Concrete: Reinforced 3,000pse concrete
2.2 VIBRATION ISOLATORS

A. Open Spring Isolators:
   
1. Spring Isolators:
   
   a. For Exterior and Humid Areas: provide hot dipped galvanized housings and neoprene coated springs.
   
   b. Code: Color code springs for load carrying capacity
   
2. Vibration Isolator Types:
   
   a. Spring isolators shall incorporate the following:
      
      1) Minimum diameter equal to the loaded operating height and horizontal spring stiffness 0.9 to 1.5 times rated vertical spring stiffness. Corrosion resistance where exposed to weather, hardware shall be cadmium plated.
      
      2) Reserved deflection (from loaded to solid height (of 50 percent of rated deflection with leveling device.
      
      3) Minimum ¼ inch thick neoprene acoustical base pad on underside, unless designated otherwise. Neoprene acoustical grommets at baseplate lag holes.
      
      4) Designed and installed so that ends of springs remain parallel.
      
      5) Spring Isolators to be Vibrex Type “RMS”.

3. Spring Mounts: Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.

4. Sound Pads: Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.

B. Restrained Spring Isolators:

1. Seismic Restraints: Shall be capable of safely accepting 0.7 g’ external forces without failure, or one “g” for life safety equipment. Shall maintain equipment in a captive position. Shall no short circuit vibration isolation systems or transmit objectionable vibration or noise. Shall be provided on all equipment s scheduled on drawings. Calculations by California Structural or Civil Engineer shall be submitted to verify snubber capacities.

a. Seismic Restraint, Type II: Each corner of side seismic restraint shall incorporate minimum 5/16 inch thick resilient pad limit stops. Restraints shall be made of plate, structural members, or steel pipes in a welded assembly incorporating resilient pads. Vibrex Type SR – “e500” O.S.H.P.D. pre-approved seismic restraint, R #0029.
2. **Spring Isolators:**
   a. For Exterior and Humid Areas: Provide hot dipped galvanized housings and neoprene coated springs.
   b. Code: Color code springs for load carrying capacity.

3. **Springs:** Minimum horizontal stiffness equal to 50 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection.

4. **Spring Mounts:** Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.

5. **Sound Pads:** Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.

6. **Restraint:** Provide heavy mounting frame and limit stops.

**C. Closed Spring Isolators:**

1. **Spring Isolators:**
   a. For Exterior and Humid Areas: Provide hot dipped galvanized housings and neoprene coated springs.
   b. Code: Color code springs for load carrying capacity.

2. **Type:** Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.

3. **Springs:** Minimum horizontal stiffness equal to 50 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection.

4. **Housings:** Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators, and neoprene side stabilizers with minimum 0.25 inch clearance.

**D. Restrained Closed Spring Isolators:**

1. **Spring Isolators:**
   a. For Exterior and Humid Areas: Provide hot dipped galvanized housings and neoprene coated springs.
   b. Code: Color code springs for load carrying capacity.

2. **Type:** Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.

3. **Springs:** Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 maximum deflection.

4. **Housings:** Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators and neoprene side stabilizers with minimum 0.25 inch clearance and limit stops.
E.  Spring Hanger:

1.  Spring Isolators
   a.  For Exterior and Humid Areas: provide hot dipped galvanized housings and neoprene coated springs.
   b.  Code: color code springs for load carrying capacity.

2.  Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection.
3.  Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators.

F.  Neoprene Pad Isolators:

1.  Rubber or neoprene-waffle pads
   a.  30 durometer
   b.  Minimum ½ inch thick
   c.  Maximum loading 40 psi
   d.  Height of ribs shall not exceed 0.7 times width.

2.  Configuration: ½ inch thick waffle pads bonded each side ¼ inch thick steel plate.

G.  Rubber Mount or Hanger: Molded rubber designed for 0.5 inch deflection with threaded insert.

H.  Glass Fiber pads: Neoprene jacketed pre-compressed molded glass fiber.

I.  Seismic Snubbers:

1.  Type: Non-Directional and double acting unit consisting of interlocking steel members restrained by neoprene elements.
2.  Neoprene Elements: Replaceable, minimum of 0.75 inch thick
3.  Capacity: 4 times load assigned to mount groupings at 0.4 inch deflection.
4.  Attachment Points and Fasteners: Capable of withstanding 3 times rated load capacity of seismic snubber.

2.3  ACOUSTIC HOUSINGS

A.  Description: Modular panels, including access doors and windows, nominal 4 inches thick, with filled outer and inner casing. Fabricate and support in accordance with SMACNA HVAC Duct Construction Standards – Metal and Flexible.
B. Materials:

1. Outer Casing: Minimum 18 gage thick galvanized steel stiffened as required, with welded seams for overlapping lip joining.
2. Inner Casing and Splitters: Minimum 22 gage thick perforated galvanized steel.
3. Fill: Glass fiber or mineral wool of minimum 4-3/4 lb/cu feet density.
4. Fill Liner: Bonded glass fiber matting
5. Window: Size per design. Double glazed with ¼ inch safety glass

C. Rating: Provide ASTM E90 sound transmission loss minimum at Octave Band Center Frequencies (Hz) of 63, 125, 250, 500, 1000, 2000, 4000.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that all equipment, ductwork and piping that are installed before work in this section begins are as shown on the Contract drawings.

3.2 EXISTING WORK

A. Ensure access to existing piping and ductwork and other installations which remain active and which require access. Modify installation or provide access panel as appropriate.

B. Extend existing piping and ductwork installations using materials and methods as specified.

3.3 INSTALLATION

A. Install isolation for motor driven equipment.

1. Bases:
   a. Set steel bases for 1-inch clearance between housekeeping pad and base.
   b. Set concrete inertia bases for 2-inch clearance between housekeeping pad and base.
   c. Adjust equipment level.

B. Install spring hangers without binding.

C. On closed spring isolators, adjust so side stabilizers are clear under normal operating conditions.
D. Prior to making piping connections to equipment with operating weights substantially different from installed weights, block up equipment with temporary shims to final height. When full load is applied, adjust isolators to load to allow shim removal.

E. Provide pairs of horizontal limit springs on fans with more than 6.0 inch static pressure, and on hanger supported, horizontally mounted axial fans.

F. Provide resiliently mounted equipment and piping with seismic snubbers. Each inertia base shall have minimum of four seismic snubbers located close to isolators. Snub equipment designated for post disaster use to 0.05-inch maximum clearance. Other snubbers shall have clearance between 0.15 inch and 0.25 inch.

G. Support piping connections to isolated equipment resiliently as follows:

1. Up to 4 inch diameter: First three points of support
2. 5 to 8 inch diameter: First four points of support
3. 10 inch diameter and over: First six points of support
4. Select 3 hangers closest to vibration source for minimum 1.0-inch static deflection or static deflection of isolated equipment. Select remaining isolators for minimum 1.0 inch static deflection or ½ static deflection of isolated equipment.

H. Connect wiring to isolated equipment with flexible hanging loop.

3.4 FIELD QUALITY CONTROL

A. Inspect isolated equipment after installation and submit reports. Include static deflections.

B. After start-up, final corrections and balancing of systems take octave band sound measurements over full audio frequency range in areas adjacent to mechanical equipment rooms, duct and pipe shafts, and other critical locations, as directed. Provide one-third octave band measurements of artificial sound sources in areas indicated as having critical requirements. Submit complete report of test results including sound curves.

3.5 MANUFACTURER’S FIELD SERVICES

A. Provide services of testing agency to take noise measurement. Use meters meeting requirements of ASA 47 (ANSI S1.4).

END OF SECTION