



Trends in Automated Farming



PNT Symposium

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What is Precision Ag?

- Precise Management of
 - Inputs (chemical, fertilizer, water)
 - Plant Environment (placement)
 - Processes
- Requires Spatial / Position data
 - examples to follow
- Managing a field through managing needs of individual plants and the environment in which they grow



The AutoFarm Team



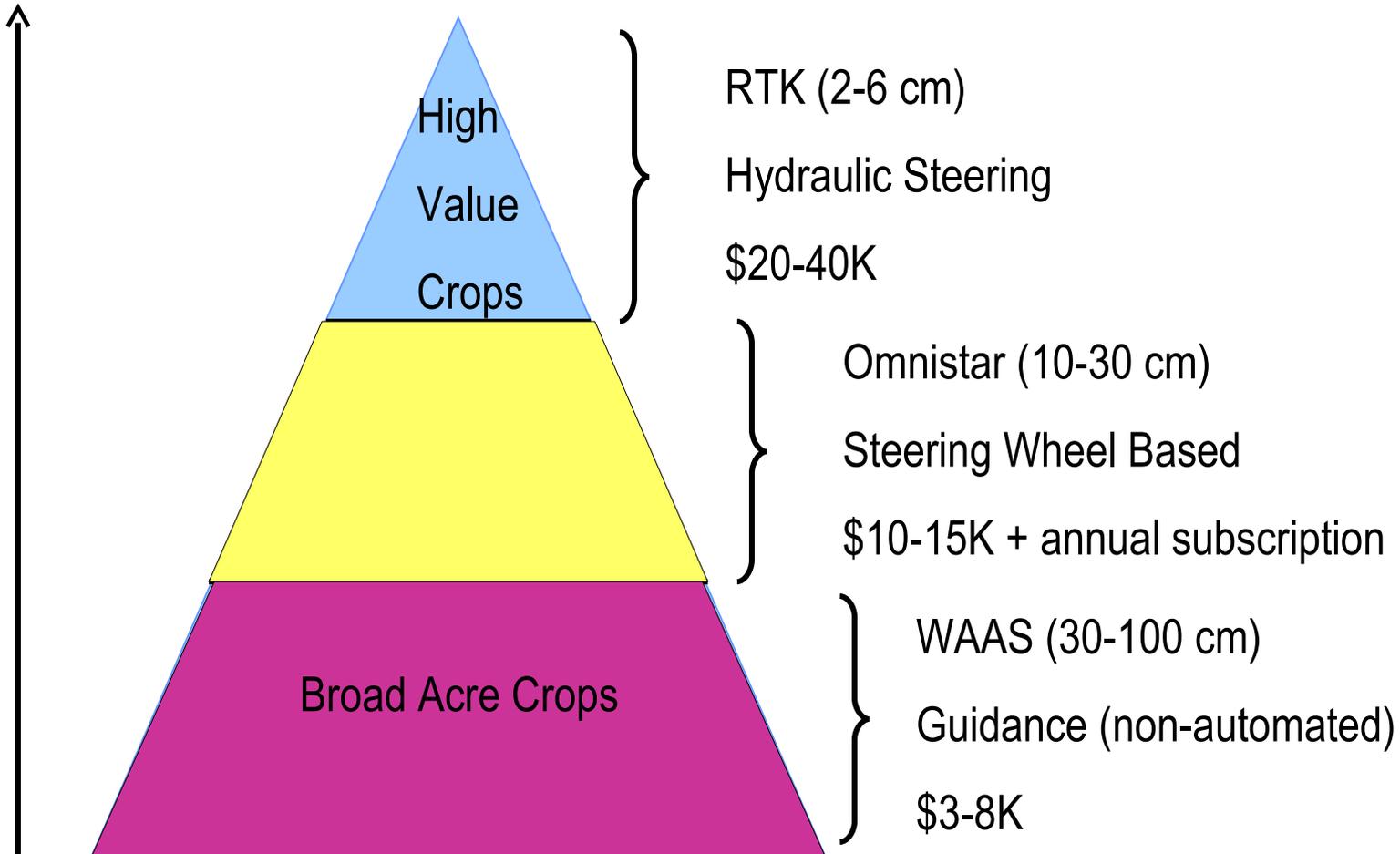
AutoFarm Today

- Founded by GPS research students from Stanford (1996)
- AutoFarm a Market Leader in Precision Hands-Free Vehicle Steering and Visual Guidance Products
- Customer Value Proposition
 - Runs day, night or in fog
 - No need for experienced drivers
 - Enables PRECISION farm practices
- AutoFarm Business Success
 - Over 12,000 units delivered
 - Worldwide distribution channel with over 600 dealers
 - 175 employees



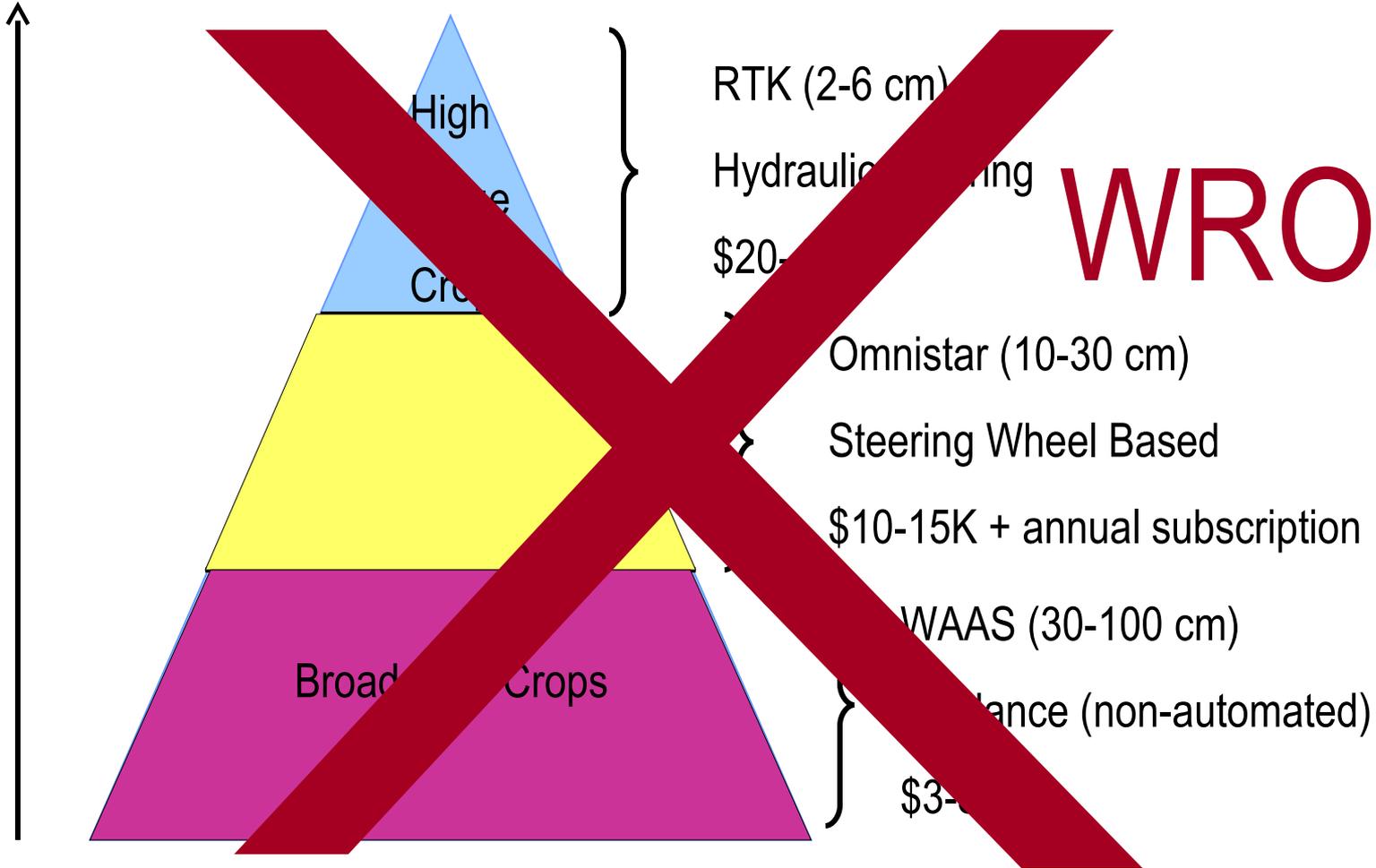
Traditional Cost / Accuracy Segmentation

Cost /
Accuracy

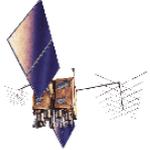


Traditional Cost / Accuracy Segmentation

Cost / Accuracy



AutoFarm RTK AutoSteer System



Signal in Space

Roof Module

integrated with Multi-Antennal GPS Receiver



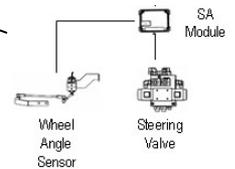
In Cab

Touchscreen Terminal



Vehicle Kit

Vehicle Specific



RTK Base Station

Network

On Vehicle

The Technology Challenges

- RTK Navigation
 - continuity vs. accuracy
 - the usual suspects
- Communications
 - piecemeal solutions
 - latency, continuity
 - range
- Control Systems
 - easy calibration/setup
 - robust controllers
 - ➡ # target machines
 - ➡ wheeled, tracked, arti
 - ➡ terrain, soil conditions
- Managing System Complexity
 - features / complete solutions
 - software glue





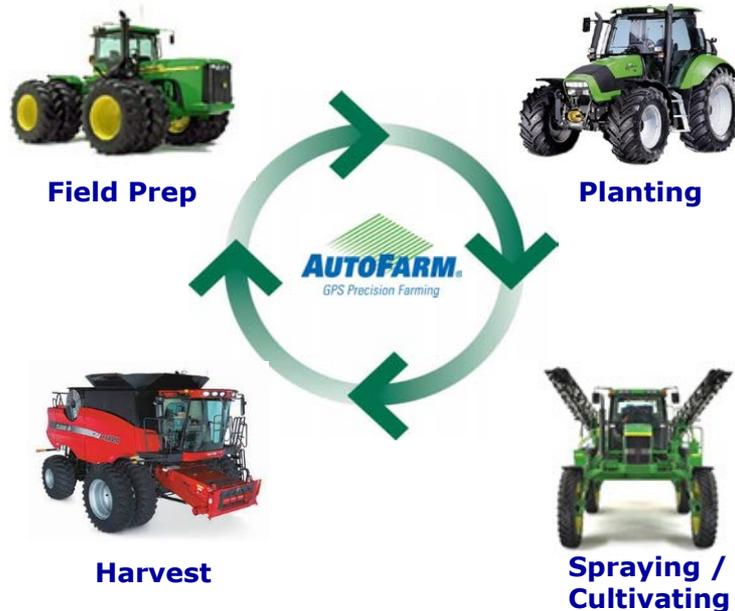
Complex world of modern farmer

- Complex products and decisions
- Water Competition
- Farm Subsidies
- BioFuels
- International Policy (CAFTA, NAFTA)
- Commodities Prices
- Fuel/Fertilizer/Chemical Prices
- Climate Changes
- GMO's

Customer Call: It's not working



Agricultural Cycle



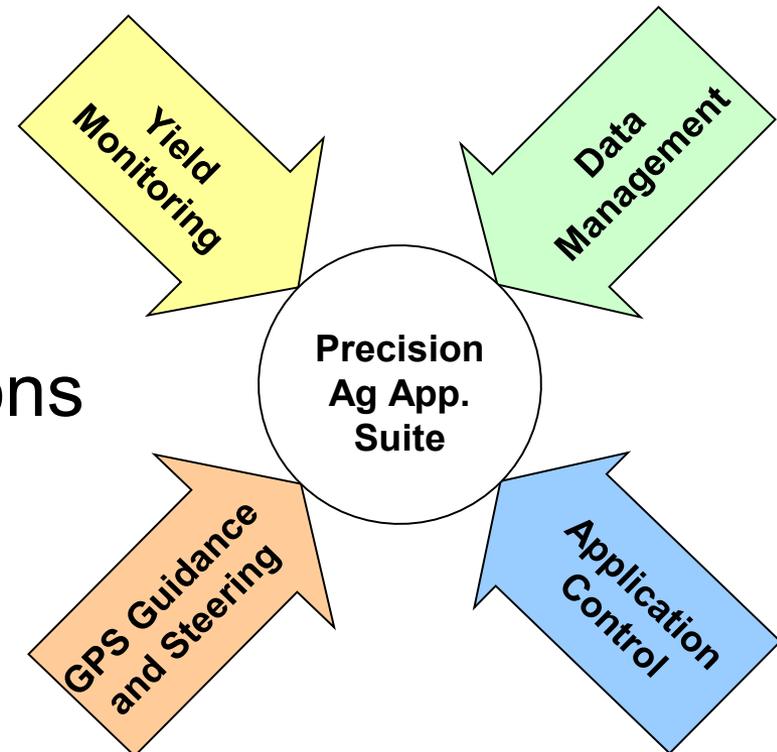
- AutoFarm system switches between vehicles in minutes, without tools
- Enables use on a variety of different machines and applications
- Farmer's Optimal Control Problem
 - Objective Function = profit
- Tractor is
 - sensor
 - actuator
- Challenge -- close the feedback loop with data
- Two way learning process

Cab integration and consolidation



Trend – moving toward Complete Solutions

- Today, piecemeal solutions
 - many vendors
- The industry is moving toward fully-integrated solutions



GPS Guidance and Steering is experiencing the fastest adoption of ANY technology in the history of agriculture

Does Precision Ag Pay?

- Single best investment that a farmer can make
 - There are no new acres overall
- Reduces / makes better use of inputs
- Increases yield
- Protects capital investment
- Raises the human to supervisory level
- Sustainable
 - Zero tillage (breaks down organic carbon)
 - Many parallels with organic farming practices



Inter row cropping -- better establishment

RTK with
Standing Stubble



Slashed stubble



Better Establishment



Sown in same field on the same day



Slashed stubble



Standing stubble

Reduced root disease by offsetting



Inter Row Trials

Location	Treatment	Yield (t/ha)	Yield increase	Disease
Sandilands	inter-row	4.11	6%	Take-all
2004	in-row	3.88		
Tamworth	inter-row	2.51	9%	Crown rot
2004	in-row	2.3		
Sandilands	Inter-row	3.74	9%	CCN & Take-all
2005	in-row	3.42		
Hart	inter-row	2.99	8%	CCN
2005	in row	2.77		

The cost of selective herbicide overlap

- Average 20% yield decline due to double rate application
- Average 5% overlap of herbicide if not automated
- 5% of 20% is 1% of yield for every application of herbicide
- 3 - 5 applications per season



Strawberry bedding 1



Strawberry bedding 2



Strawberry bedding 3



Irrigation, over-fertilization, toxic-runoff



Precision Agriculture Summary

- The investment is cash positive in one year
- The rate of return is better than every other investment option available
- Precision Ag Is a Carbon Negative process
- Fixed carbon captures necessary trace elements
- Many similarities to “organic” farming – physical not chemical



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