

Micro-Technology for Positioning, Navigation, and Timing Towards PNT Everywhere and Always

Dr. Robert Lutwak
Program Manager

Microsystems Technology Office
Defense Advanced Research Projects Agency

Stanford PNT Symposium

Stanford, CA

October 29, 2014





Formed in 1958 to **PREVENT** and **CREATE** strategic surprise.

Capabilities, mission focused

Finite duration projects

Diverse performers

Multi-disciplinary approach...from
basic research to system engineering

We focus on high risk, high reward R&D
for national security



DARPA Technical Offices

BTO	DSO	I2O	MTO	STO	TTO
Biology, Technology & Complexity	Discover, Model, Design & Build	Information, Innovation & Cyber	Electronics, Photonics & MEMS	Networks, Cost Leverage & Adaptability	Weapons, Platforms & Space
Restore and Maintain Warfighter Abilities Harness Biological Systems Apply Biological Complexity at Scale	Physical Sciences Mathematics Materials and Manufacturing Autonomy Science of Complexity	Cyber Data Analysis at Massive Scales ISR Exploitation	Biological Platforms Computing Electronic Warfare Manufacturing Novel Concepts Photonics Positioning, Navigation and Timing Thermal Management	Battle Mgmt, Command & Control Comms & Networks ISR Electronic Warfare Positioning, Navigation and Timing	Air Systems Ground Systems Marine Systems Space Systems



DARPA PNT programs focused on reducing GPS reliance

Achieve GPS-level timing and positioning performance without GPS

- Eliminate GPS as single point of failure
- Provide redundant capabilities and adaptable architectures
- Provide optimal PNT solution based on all available data sources

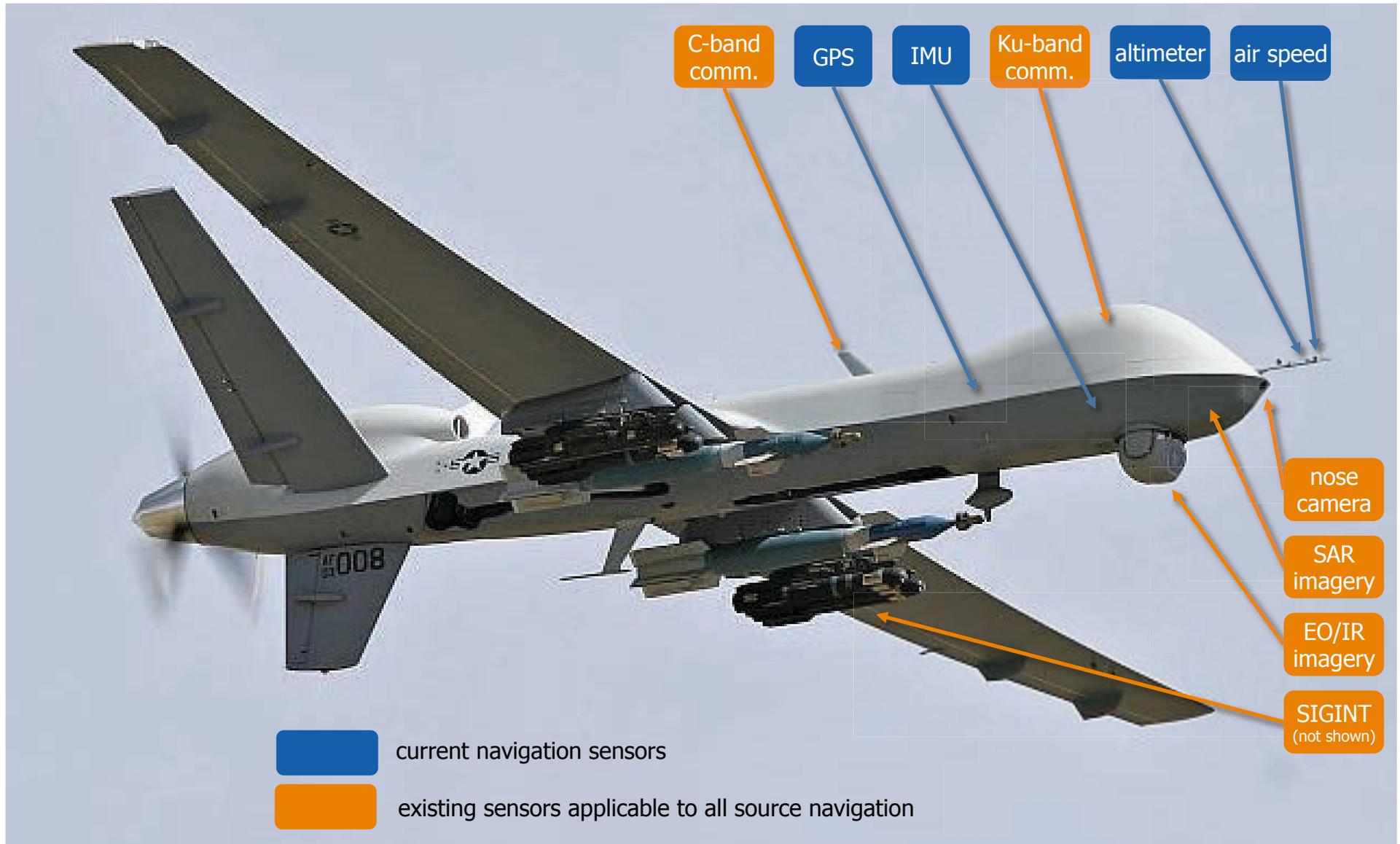
Outperform GPS for disruptive capabilities

- Ultra-stable clocks (short and long term) for electronic warfare, ISR, and communications
- Persistent PNT in environments where GPS was never designed for use: undersea, underground, indoors
- High precision PNT for cooperative effects (distributed electronic warfare, distributed ISR, autonomous formation flying, time transfer to disadvantaged users)

ISR Intelligence, Surveillance, and Reconnaissance

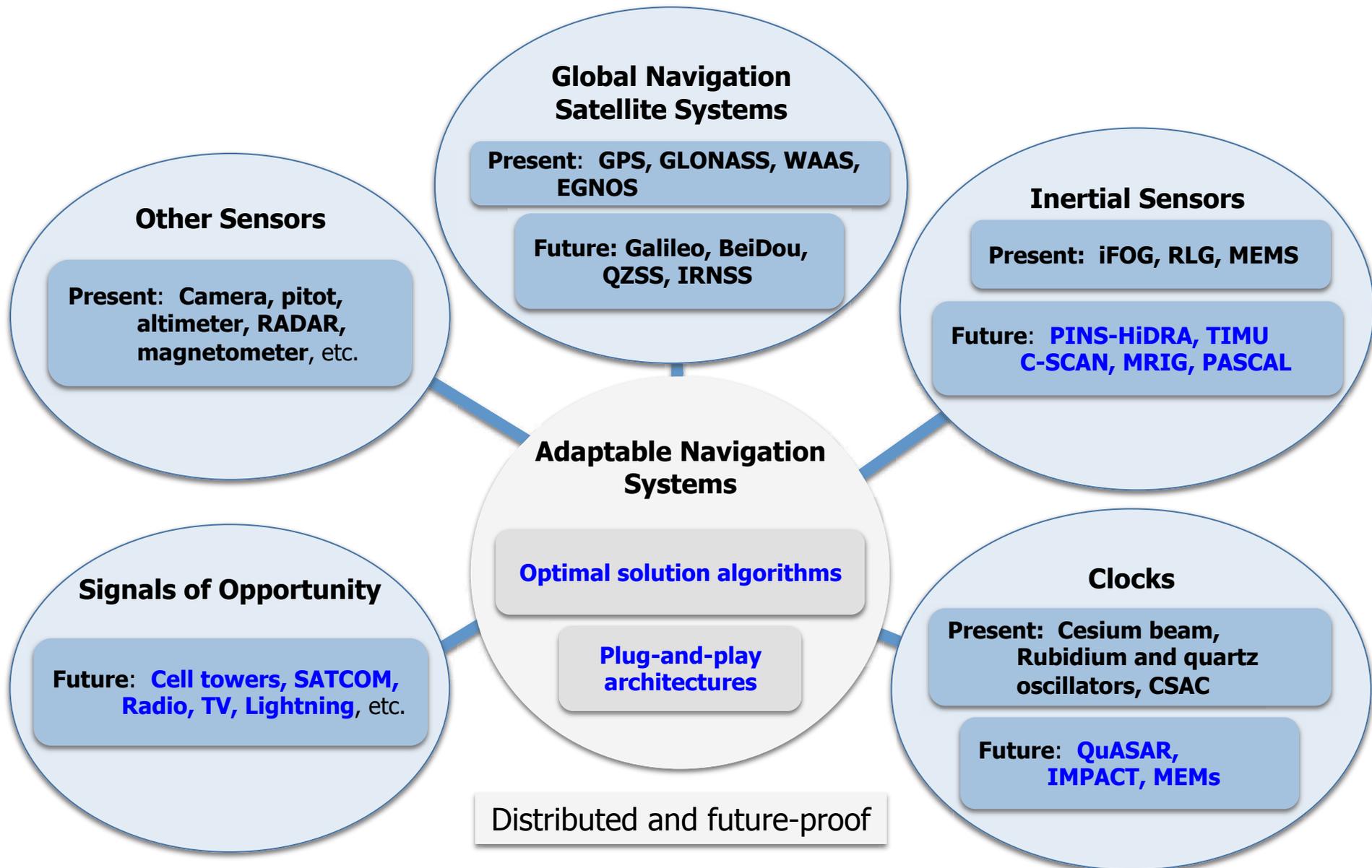


Notional all source navigation





Adaptable Navigation Sensors and Systems





DARPA/MTO PNT Mission

Program Objective:

Every thing knows where and when it is all of the time

“PNT Everywhere”



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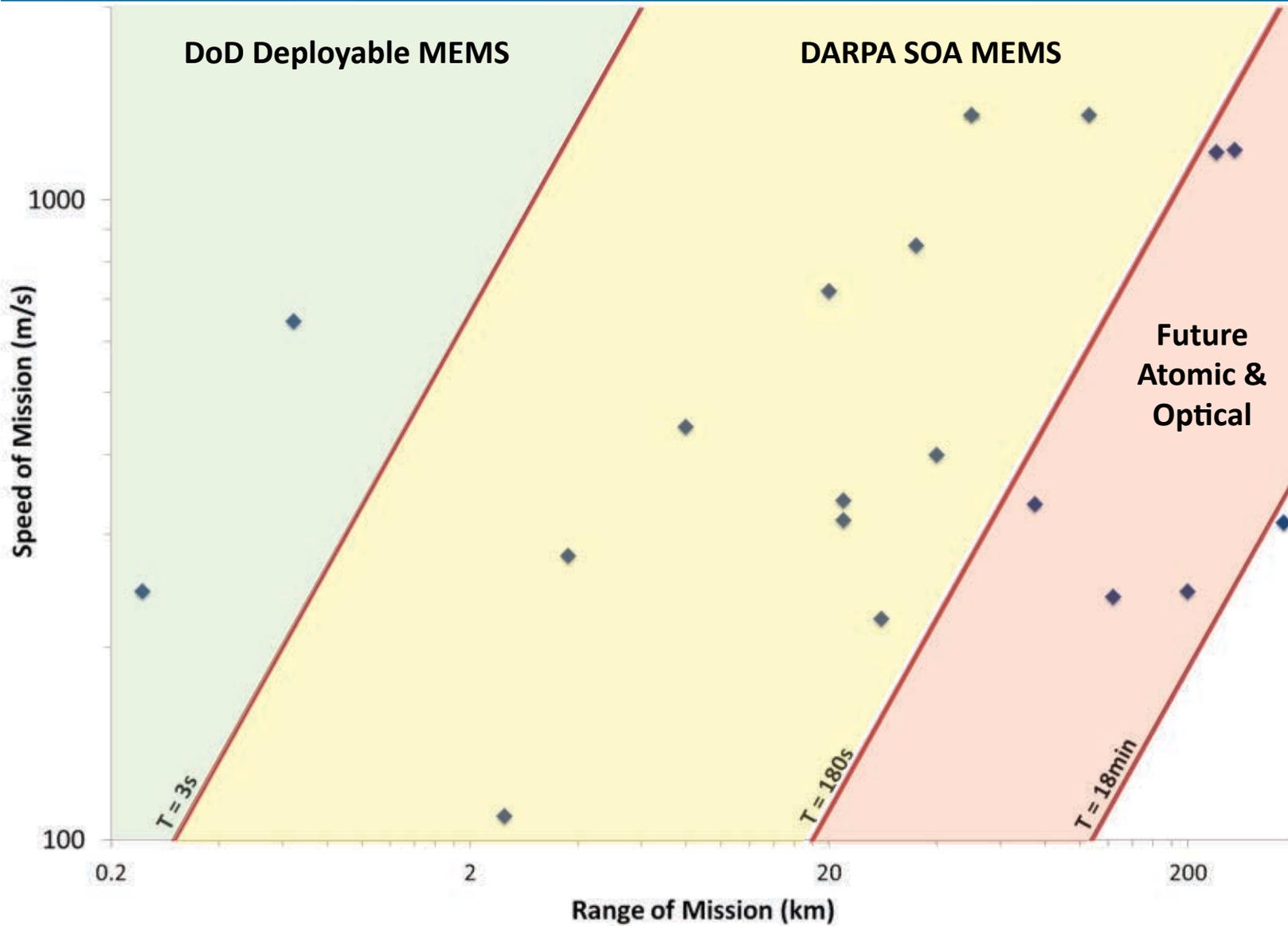
- Specifically: Unaided navigation and timing error of 20 m and 1 μ s at 1 hour
- Applications have requirements on Cost, Size, Weight, and Power (CSWaP)
- At present, we can meet performance requirements in an unmoving laboratory, with unlimited power, for about \$1M.
- DARPA micro-PNT goal: 10 mm³, 2g, 1W
- Where are the off-ramps?
 - For many platforms: 30,000 cm³, 10 kg, 10 W, + \$10,000
 - For most platforms: 1000 cm³, 1 kg, 1W, + \$1000.
 - For EVERY platform: 1 cm³, 100 g, 100 mW, \$100



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DoD Munition Profiles

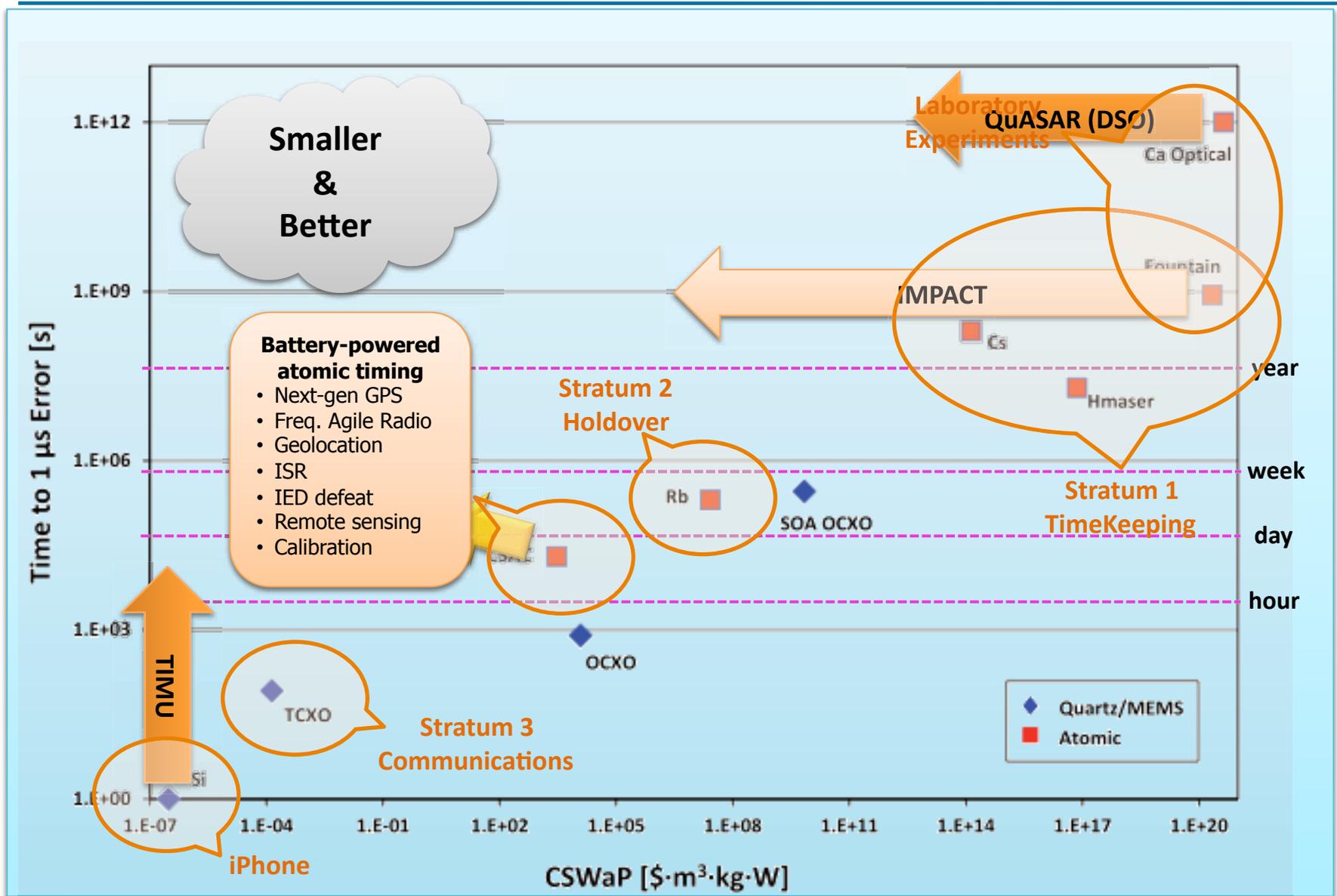


Source: http://en.wikipedia.org/wiki/List_of_active_missiles_of_the_United_States_military

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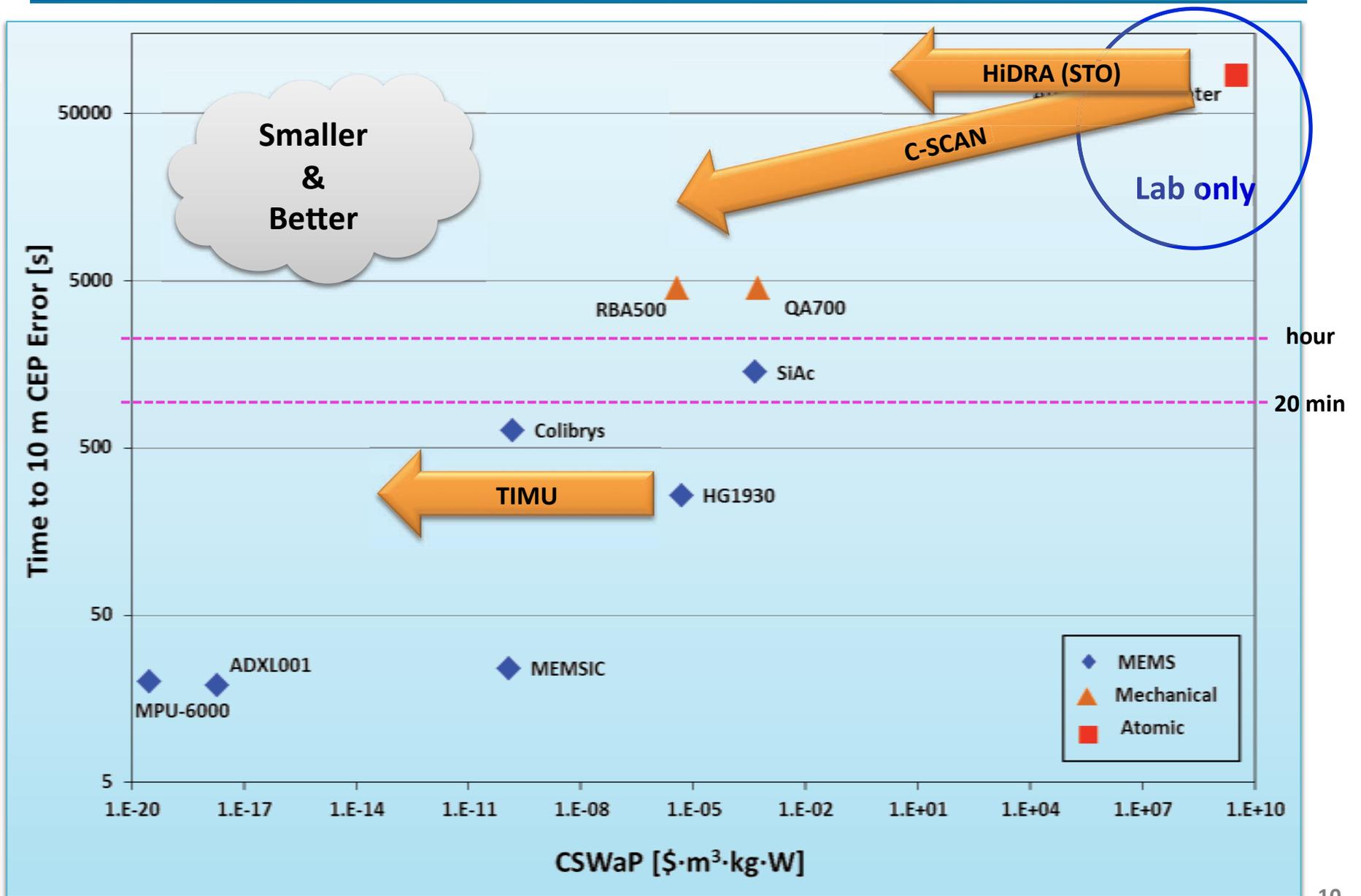


DARPA Timing Programs



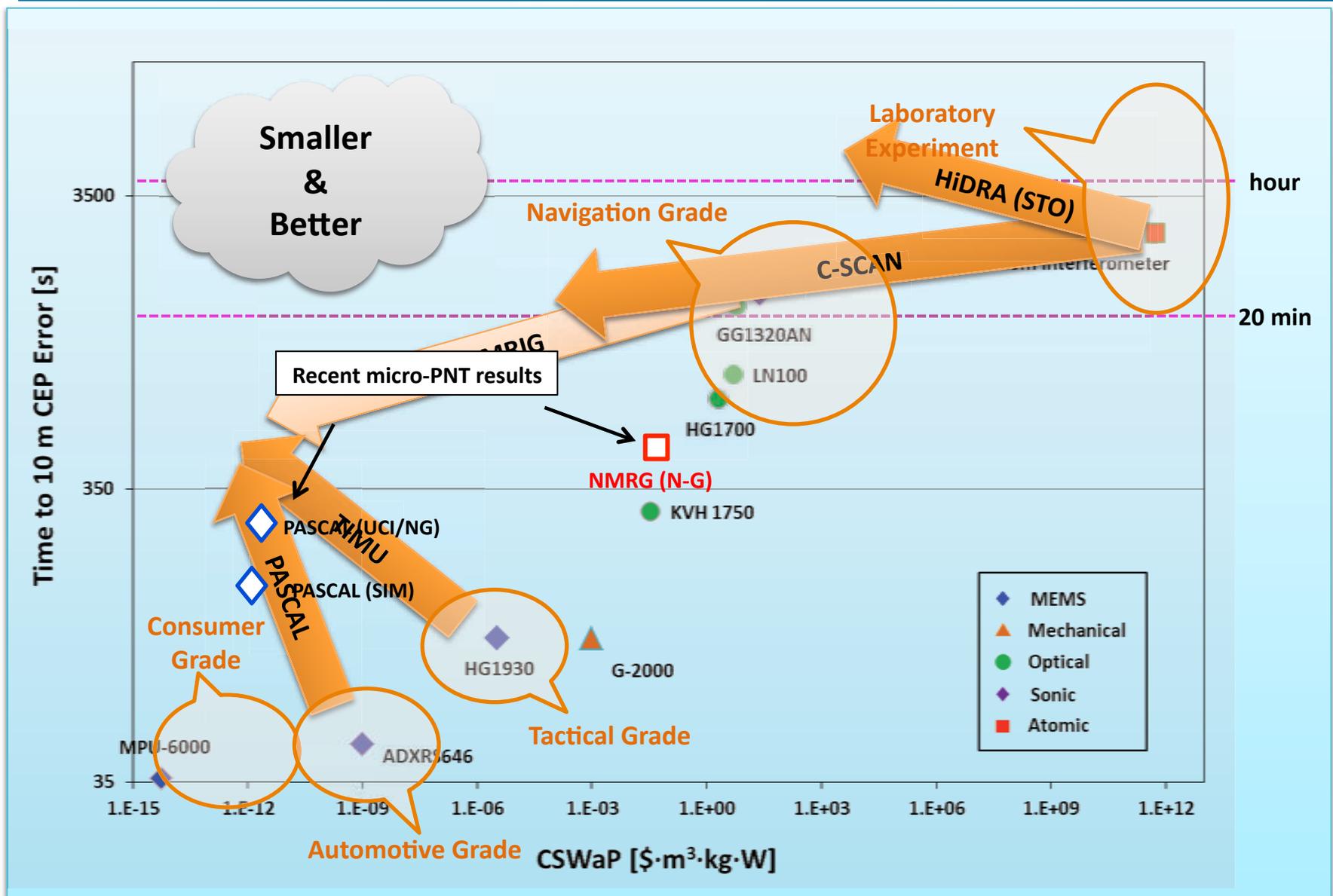


SOA Accelerometers





DARPA Gyroscope Programs





Gyroscope Technology Gaps

- MEMS Gyroscopes (current micro-PNT efforts: PASCAL, MRIG, TIMU)
 - Super-low CSWaP (< \$50, < 1 cm³, < 100 mW)
 - **Gap:** Performance, mostly bandwidth, calibration drift and temperature sensitivity

- Atomic Gyroscopes (current micro-PNT efforts: C-SCAN)
 - Superb stability and accuracy
 - Viable candidate for navigation in FY2030
 - **Gap:** Only lab demonstrations to date; enabling atomic physics components needed

- Optical Gyroscopes (e.g. RLG and iFOG)
 - Good stability and accuracy
 - Candidate technology for gyrocompassing
 - **Gap:** Cost and SWaP (\$25K, 500 cm³, 2W); MEMS-based solution?



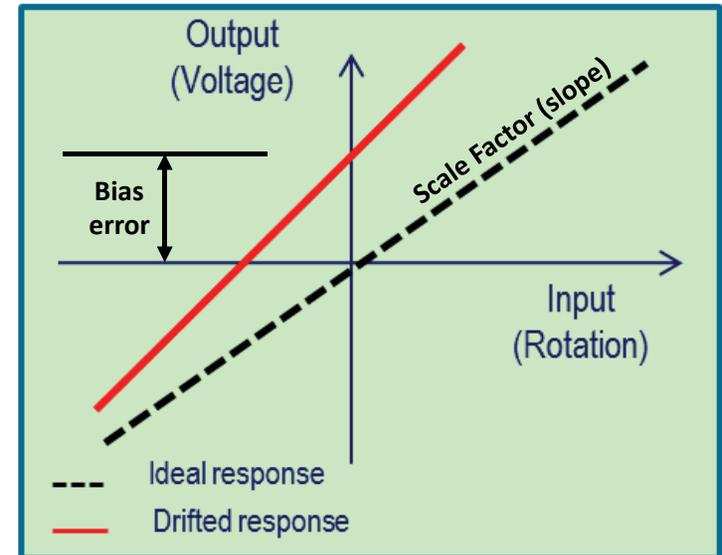
Primary and Secondary Calibration on Active Layer

PASCAL Objective:

Realize MEMS inertial sensors with on-chip calibration to address long-term drift of bias and scale factor

Key challenges:

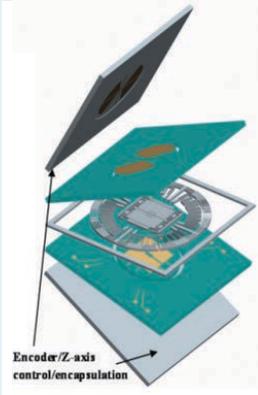
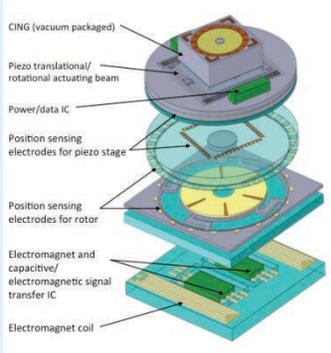
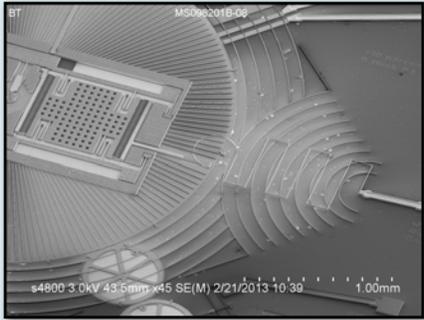
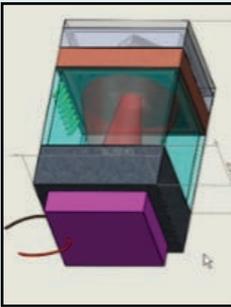
- Co-fabrication of high-performance MEMS devices and calibration stages
- Calibrator calibration, numerous (tiny) moving parts
- “True” reversibility



PASCAL Metrics	Ph I	Ph II	End Goal
Volume [mm ³]	30	30	30
Bias stability (1 month) [ppm]	100	10	1
Scale factor stability (1 month) [ppm]	100	10	1



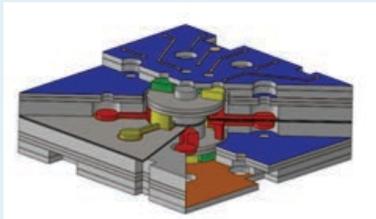
Approaches: Active Layer Stage (TA1)

External physical reference stimulus (dithering, maytagging, etc.)	
	
<p>Honeywell Dr. Grant Lodden</p>	<p>University of Michigan Prof. Khalil Najafi</p>
	
<p>Sandia National Labs/Draper Laboratory Dr. Murat Okandan</p>	<p>Cornell University Prof. Amit Lal</p>

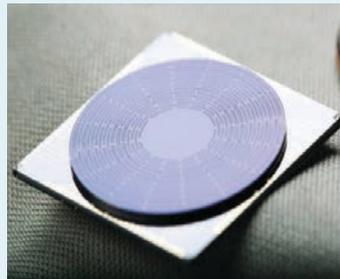


Approaches: Electronic Self-Calibration (TA2)

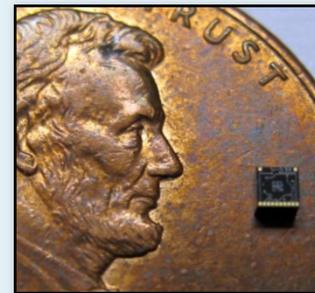
Electronic interchange of drive/sense (detect and correct for mechanical change)



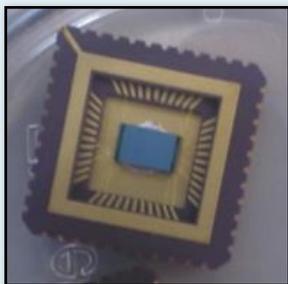
PSU-ARL
Mr. Terry Roszhart



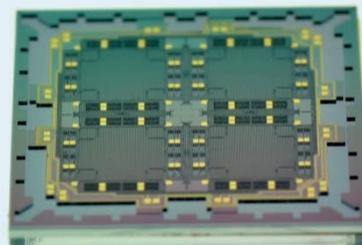
Sensors In Motion
Dr. Kirill Shcheglov



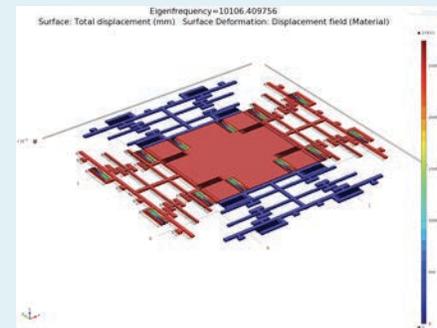
Georgia Tech
Prof. Farrokh Ayazi



UC Berkeley
Prof. Bernhard Boser



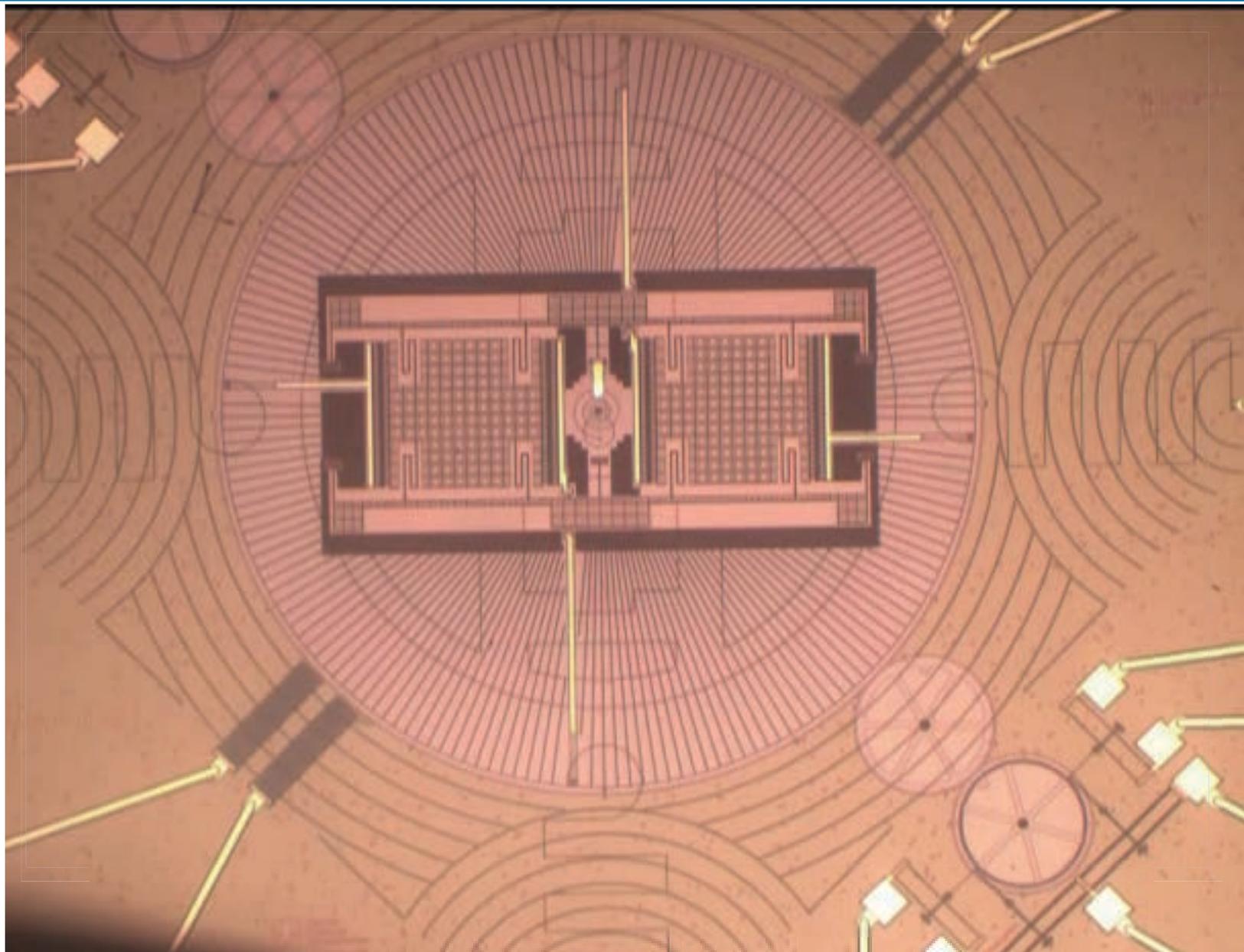
UC Irvine
Prof. Andrei Shkel



Carnegie Mellon
Prof. Gary Fedder



Sandia/Draper MEMS Gyro + Active Layer Gimbal Rotation





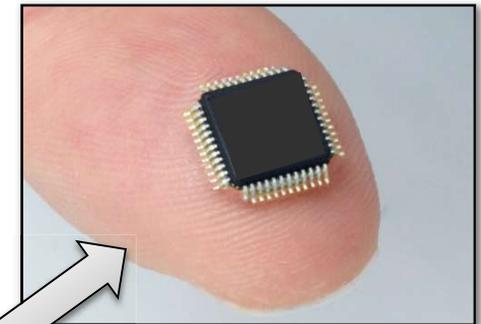
Single-chip Timing and Inertial Measurement Unit (TIMU)

TIMU Objective:

Fully-integrated co-fabricated 6-axis IMU for extraordinarily low CSWaP

Key challenges:

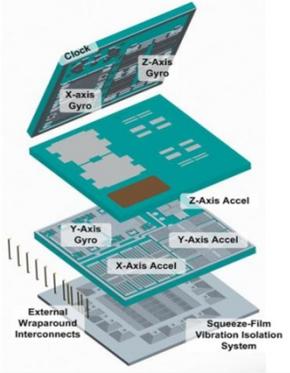
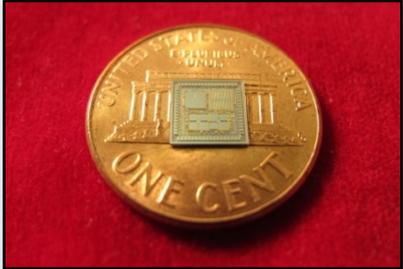
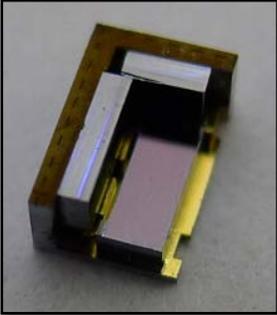
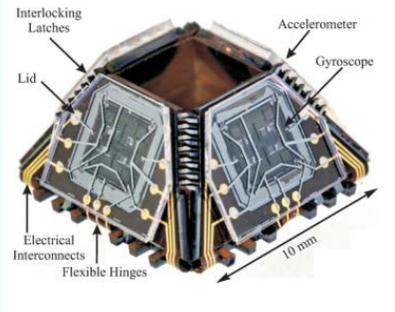
- Co-fabrication of high-performance MEMS inertial sensors
- Encapsulation requirements for gyros vs. accels
- Top-level yield



TIMU Metrics	Phase I	Phase II	Phase III
Volume [mm ³]	10	10	10
IMU accuracy [CEP, nmi/hour]	Oper.	10	1
Timing accuracy [ns/min]	Oper.	10	1
Power [mW] (-55°C to +85°C)	-	500	200



Approaches

Multi-layer (stacked die)		Monolithic (single die)
Honeywell Dr. Bob Horning	University of Michigan Prof. Khalil Najafi	Georgia Tech Prof. Farrokh Ayazi
		
Three-Dimensional (folded, co-integrated)		
Evigia Dr. Navid Yazdi	UC Irvine Prof. Andrei Shkel	
		



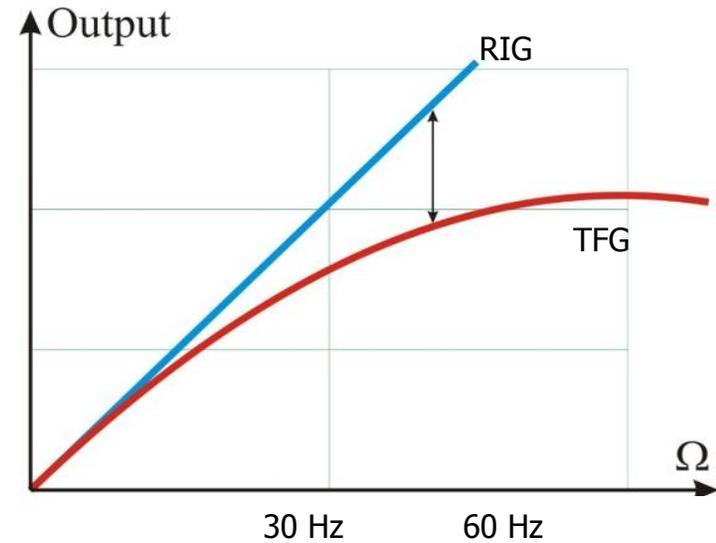
Micro-Scale Rate-Integrating Gyroscope (MRIG)

MRIG Objective:

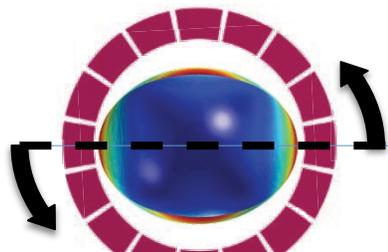
Micro-scale, high-performance, rate-integrating gyroscope for high-bandwidth high-accuracy inertial navigation

Key Challenges:

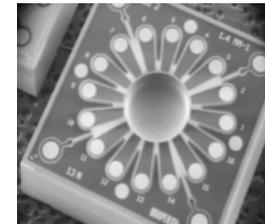
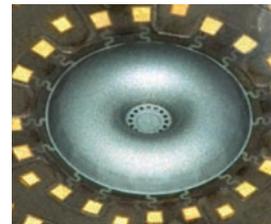
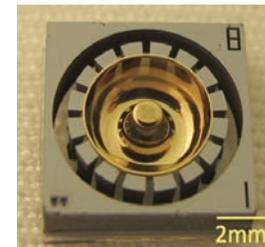
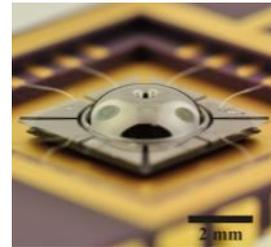
Fabrication of high-Q, high-symmetry MEMS devices



Northrop-Grumman
Hemispherical Resonator Gyroscope (HRG)
4W, 250 cm³, \$100K



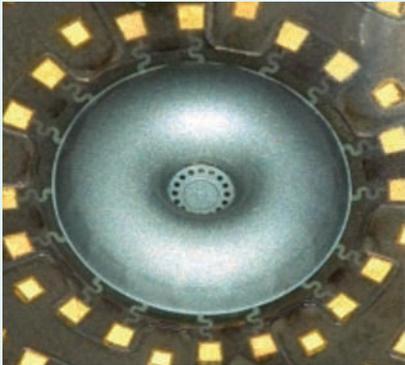
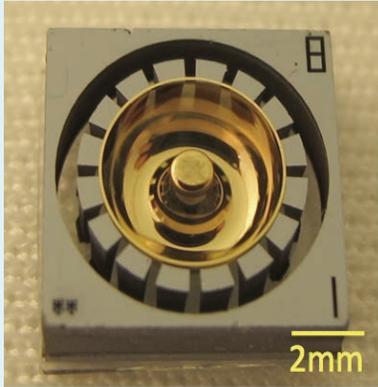
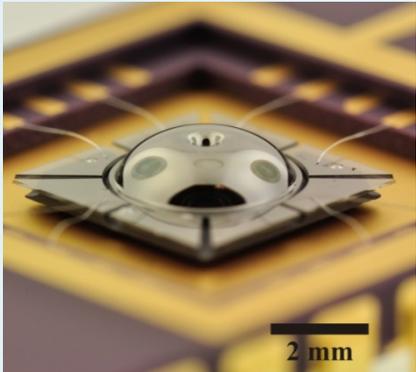
Courtesy L. Sorenson, HRL



MRIG Goals
100 mW, 1 cm³, \$50

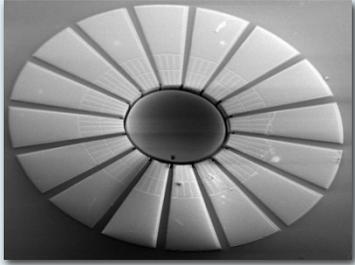
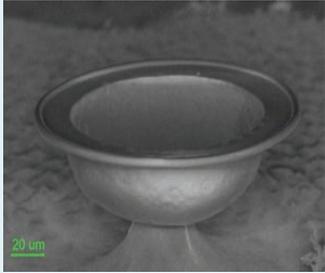
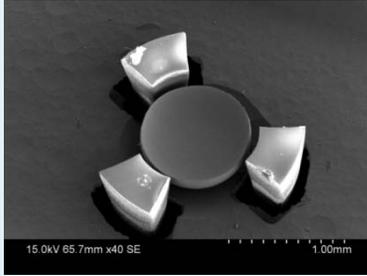
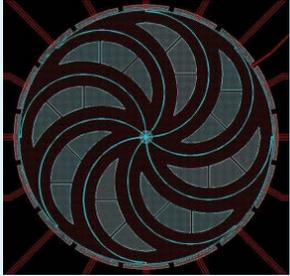
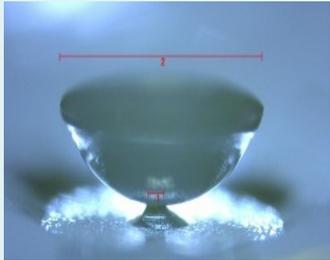
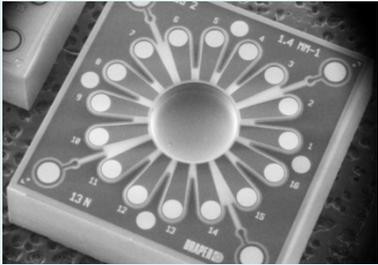
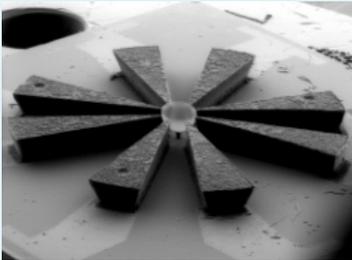
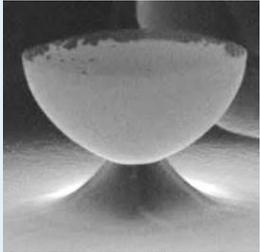


Approach: Surface Tension Processes

CVD Diamond	Fused Silica
Honeywell (Dr. Burgess Johnson)	Univ. of Michigan (Prof. Khalil Najafi)
	
Bulk Metallic Glass	ULE Glass
Yale University (Prof. Jan Schroers)	UC Irvine (Prof. Andrei Shkel)
	



Approach: Deposition on a Mold

Silicon-Based		Nickel Alloy	
Northrop / Ga Tech D. Rozelle, Prof. F. Ayazi	Cornell University Prof. Sunil Bhawe	Northrop / Georgia Tech D. Rozelle, Prof. F. Ayazi	GE Global Research Christopher Keimel
			
CVD Diamond		ULE Glass	
UC Davis Prof. David Horsley	Draper Laboratory Dr. Jon Bernstein	University of Utah Prof. Carlos Mastrangelo	CU Boulder Prof. Victor Bright
			

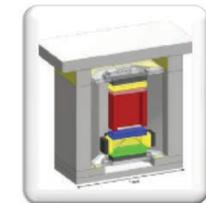


Atomic Gyroscopes

- **Similar to clocks, atoms make fabulous gyroscopes**
 - All atoms are the same
 - No manufacturing variance, minimal calibration drift
- **Chip-Scale Combinatorial Atomic Navigator (C-SCAN) Program**
 - Parallel pursuit of two physics architectures
 - Nuclear Magnetic Resonance Gyroscopes (NMRG)
 - Each atom is a tiny spinning-top gyroscope (but no bearing friction)
 - Under development since 1940's
 - New opportunity for practicality leveraging CSAC technology
 - Atom-Interferometric (AI) Gyroscopes
 - Similar to fiber-optic gyroscope (FOG) and ring-laser gyroscope (RLG)
 - Use *atom* waves rather than *light* waves
 - Provides both gyroscopy and accelerometry
 - STO PINS/HiDRA program targeting extra-super performance
 - MTO C-SCAN targeting great performance in low C-SWaP
 - **Technology gap:** Enabling atomic physics components
 - Nearly identical requirements as high-performance clocks, magnetometers, gravimeters, etc.



Northrop NMRG



Microsemi NMRG (concept)

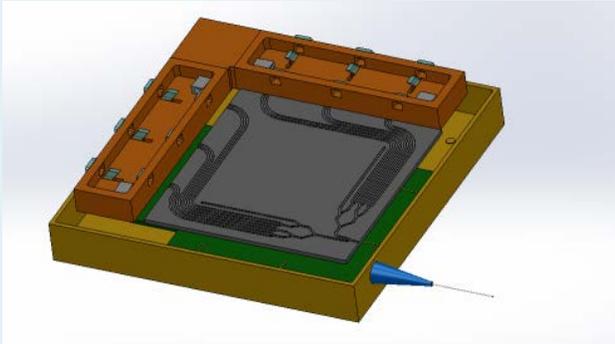


Draper AI (concept)

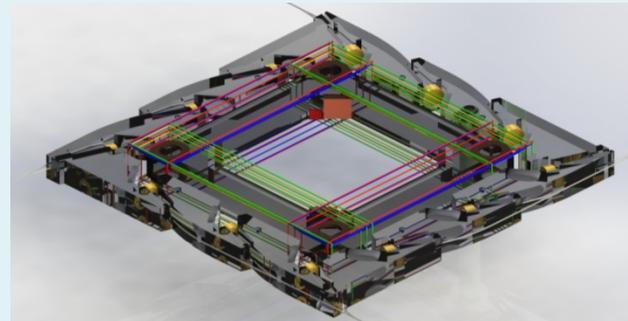


Approach: Light Pulsed Atomic Interferometry

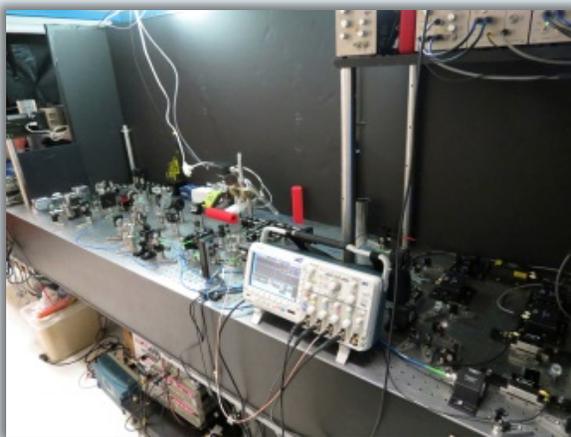
AOsense
Dr. Matt Cashen



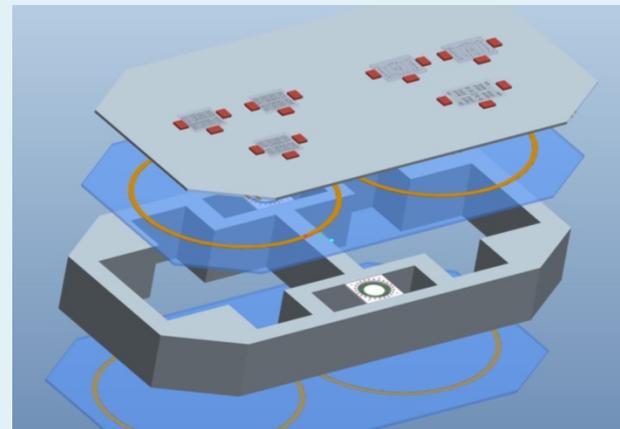
Draper Laboratory
Dr. David M. Johnson



Sandia National Labs
Dr. Grant Biedermann



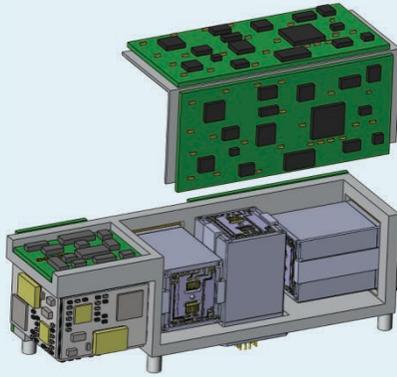
Honeywell
Dr. Robert Compton



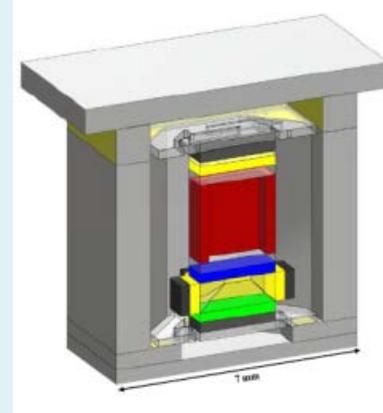


Approach: Nuclear Magnetic Resonance

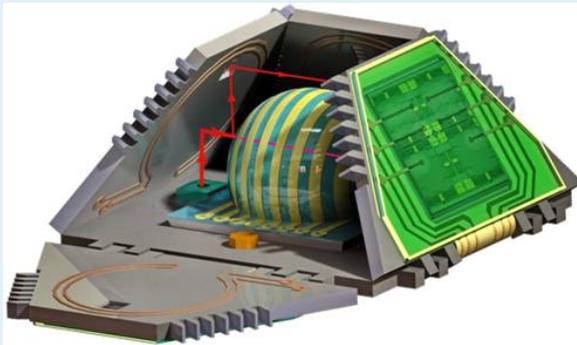
Northrop Grumman
Dr. Mike Larsen



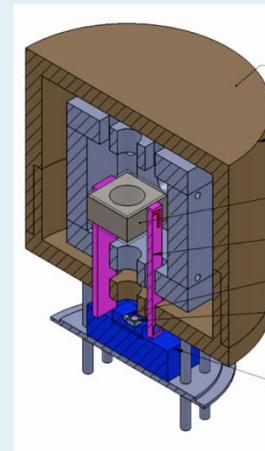
Microsemi
Dr. Richard Overstreet



UC Irvine
Prof. Andrei Shkel



Princeton University
Prof. Mike Romalis





Enabling Technology for Cold Atom Microsystems (CAMS)

CAMS Objective:

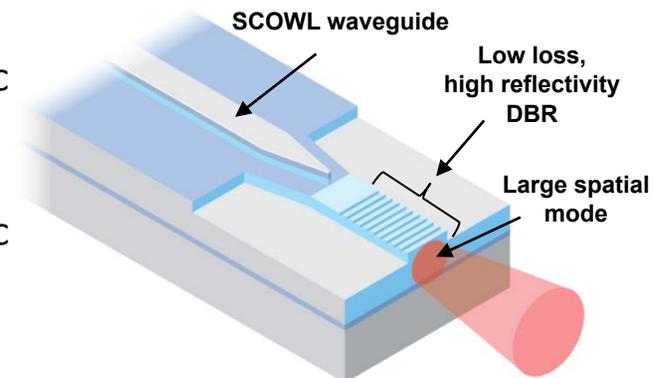
Laboratory experiments have demonstrated that laser-cooled atomic clocks and inertial sensors are capable of extraordinary performance.

Practical deployment of cold-atom sensors requires the development of enabling components.

CAMS is a collection of seedlings developing low-CSWaP atomic wavelength lasers, optical isolators, shutters, vacuum cells, alkali vapor pressure control, and frequency control techniques.

Key Challenges:

- Maintain lifetime vacuum levels of 1nT without magnets
- Stabilization of alkali vapor pressure across mil-spec temperature range
- Fast, large aperture, shutters with extinction ratio >70dB
- Stable, single-mode, narrow-linewidth lasers at atomic transition wavelengths
- *All at low-CSWaP*



Thank you

Robert.Lutwak@darpa.mil

